

# Parts Catalogue

for model  
**BL 510 SG**

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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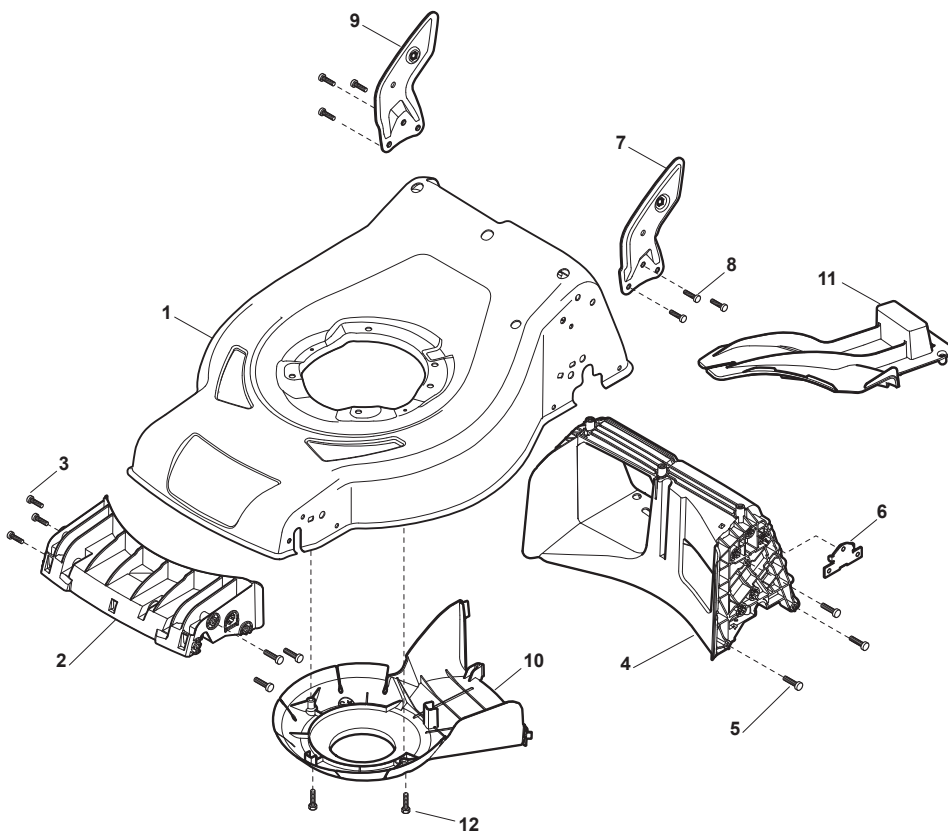


Fig.	Q.ty	Part No	Description	Notes
1	1	381004549/0	Black Deck	
2	1	322108308/0	Rear Conveyor Assy	
3	6	112728699/0	Screw	
4	1	322108302/0	Rear Conveyor Assy	
5	6	112728699/0	Screw	
6	2	322545213/0	Plate	
7	1	381005139/0	Left Bracket	
8	6	112727801/0	Screw	
9	1	381005137/0	Right Bracket	
10	1	322060250/0	Belt Protection	
11	1	322140244/0	Mulching Plug	
12	2	112728530/0	Screw	

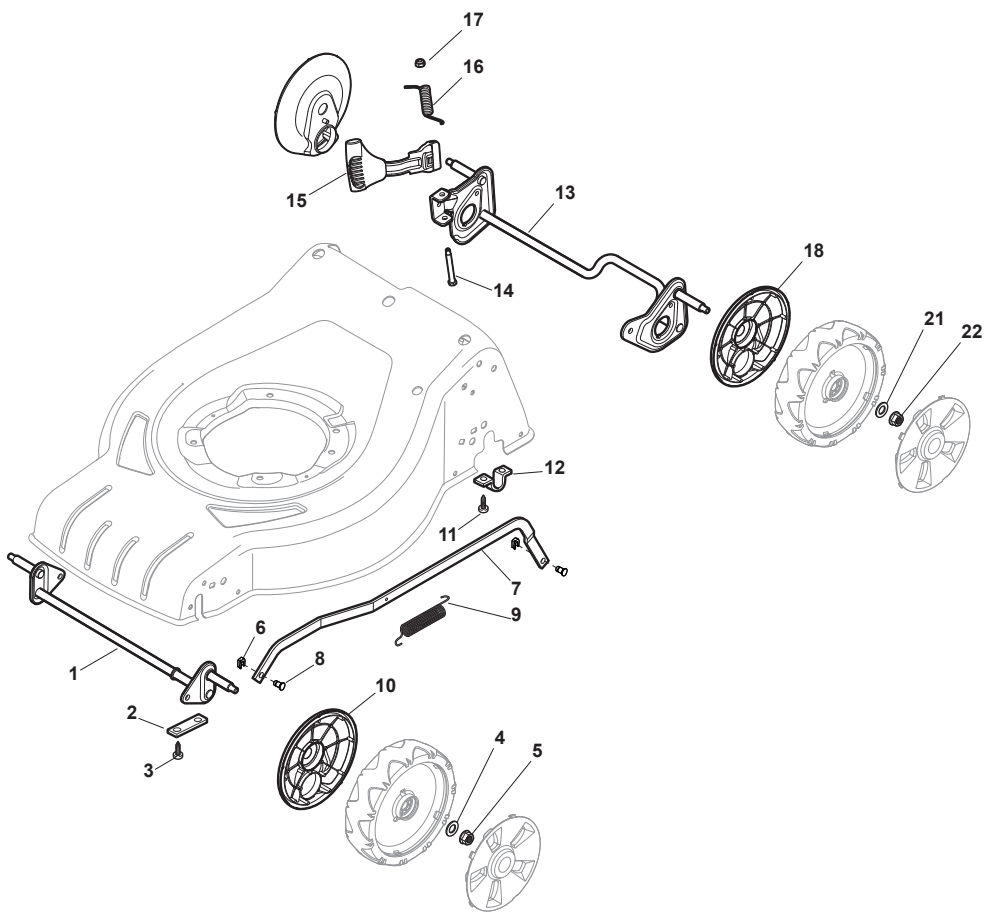


Fig.	Q.ty	Part No	Description	Notes
1	1	381302853/0	Front Wheel Axle	
2	2	322545142/0	Plate	
3	4	112728698/0	Screw	
4	2	112521350/0	Washer	
5	2	112155000/0	Nut	
6	2	112436051/0	Plate	
7	1	322869677/0	Rod, Height Adjustment	
8	2	122519823/0	Pin	
9	1	122446193/0	Spring	
10	2	322600145/0	Protection, Wheel	D. 200
11	4	112728698/0	Screw	
12	2	322545152/0	Plate	
13	1	381302851/0	Rear Wheel Axle	
14	1	122534131/0	Pin	
15	1	381003356/0	Wheels Rear Adj. Lever	
16	1	122446192/0	Spring	
17	1	112154510/0	Nut	
18	2	322600239/0	Protection, Wheel	
21	2	112521350/0	Washer	
22	2	112155000/0	Nut	

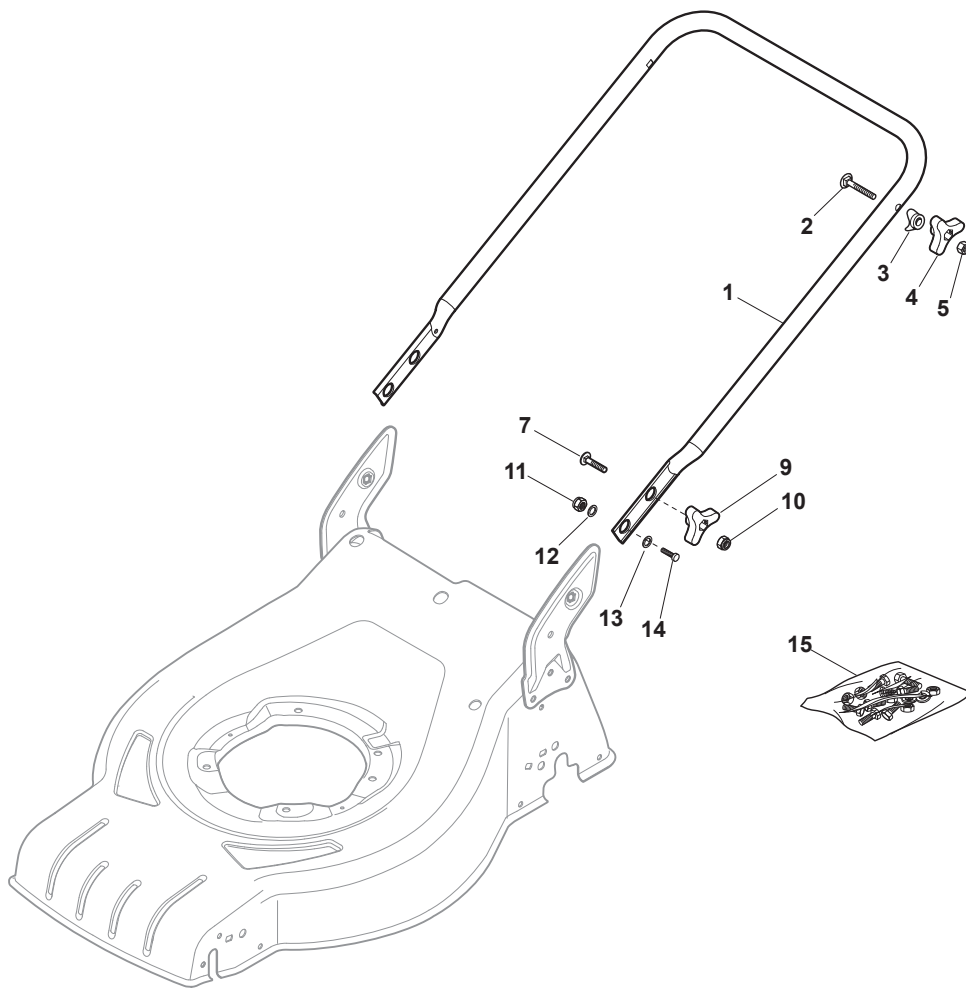


Fig.	Q.ty	Part No	Description	Notes
1	1	381006785/0	Handle Lower Part	Black
2	2	112819110/0	Screw	
3	2	122671651/0	Washer	
4	2	322399840/0	Yellow Knob	Yellow
5	2	112293200/0	Nut	
7	2	112818900/0	Screw	
9	2	322399840/0	Yellow Knob	Yellow
10	2	112293200/0	Nut	
11	2	112155000/0	Nut	
12	2	112521350/0	Washer	
13	2	112369500/0	Elastic Washer	
14	2	112760605/0	Screw	
15	1	381008692/0	Outfit, Screws	Yellow

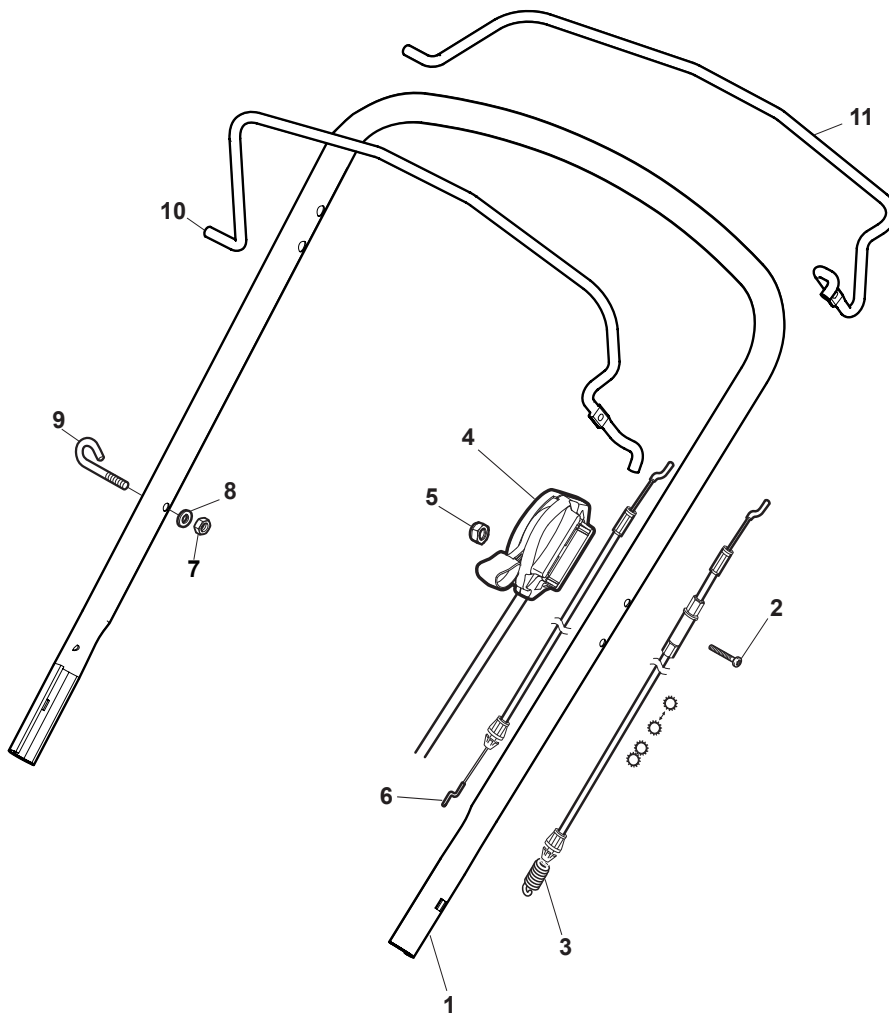




Fig.	Q.ty	Part No	Description	Notes
1	1	381006740/0	Handle, Upper Part	
2	1	112727788/0	Screw	
3	1	381030085/0	Cable Rear Drive	
4	1	181005527/0	Throttle Cable	
5	1	112154510/0	Nut	
6	1	181030089/0	Cable, Thread Engine Brake	B&S and GGP Engine
7	1	112154510/0	Nut	
8	1	112521330/0	Washer	
9	1	122430313/0	Guide Spring	
10	1	181003369/0	Lever, Engine Brake	
11	1	181003371/0	Driving Lever	

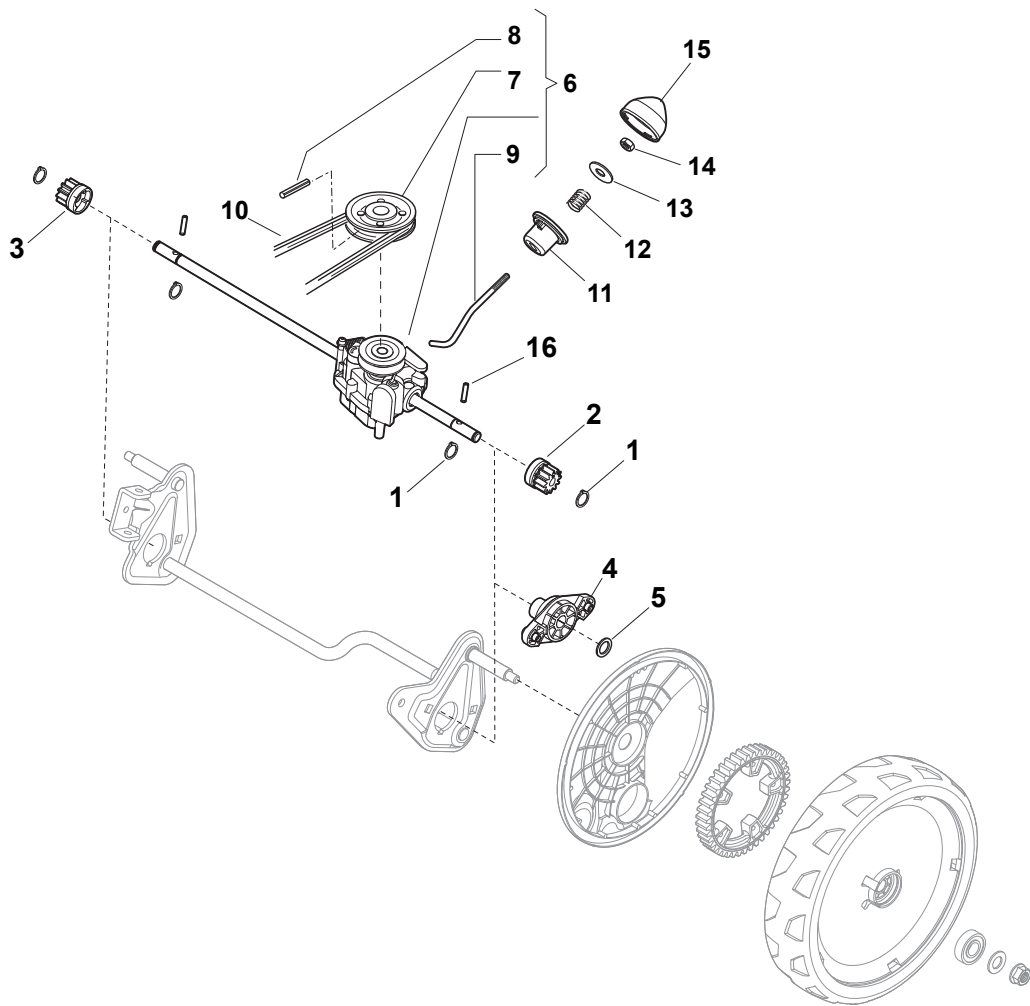


Fig.	Q.ty	Part No	Description	Notes
1	4	112608600/0	Seeger	
2	1	122570120/1	Pinion Left	
3	1	122570110/1	Pinion Right	
4	2	322042066/0	Bushing	
5	2	112521371/0	Washer	
6	1	181003092/0	Gear Box	
7	1	122601909/0	Pulley	
8	1	112645705/0	Elastic Pin	
9	1	122033283/0	Adjustment Rod	
10	1	135064196/0	Belt	
11	1	122041957/1	Bushing	
12	1	122450063/0	Spring	
13	1	322680009/0	Washer	
14	1	112154510/0	Nut	
15	1	122110230/0	Hub Cover	
16	2	122753000/0	Pin	

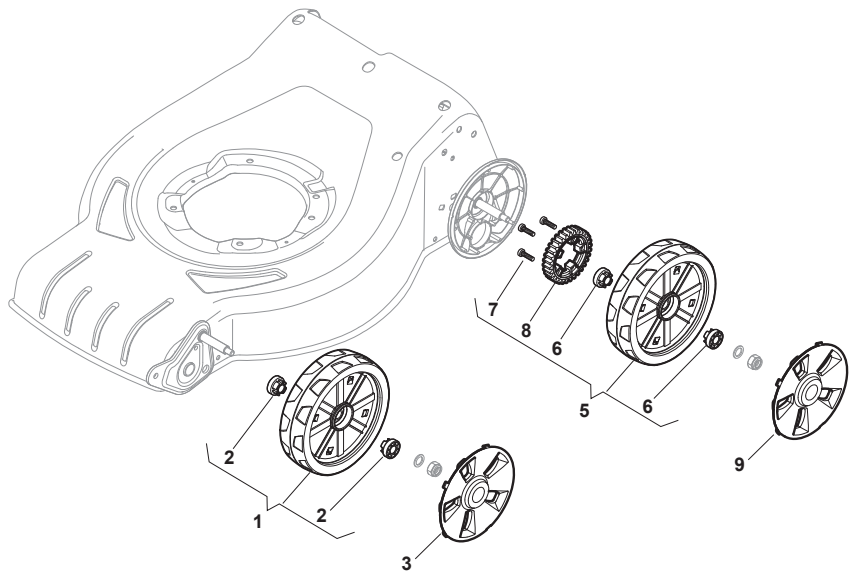


Fig.	Q.ty	Part No	Description	Notes
1	2	381007481/1	Wheel	
2	4	322042064/0	Bushing	
3	2	322110643/0	Hub Cap Grey	Grey
5	2	381007482/1	Wheel	
6	4	322042064/0	Bushing	
7	6	112728706/0	Screw	
8	2	322120114/0	Wheels Crown	
9	2	322110643/0	Hub Cap Grey	Grey

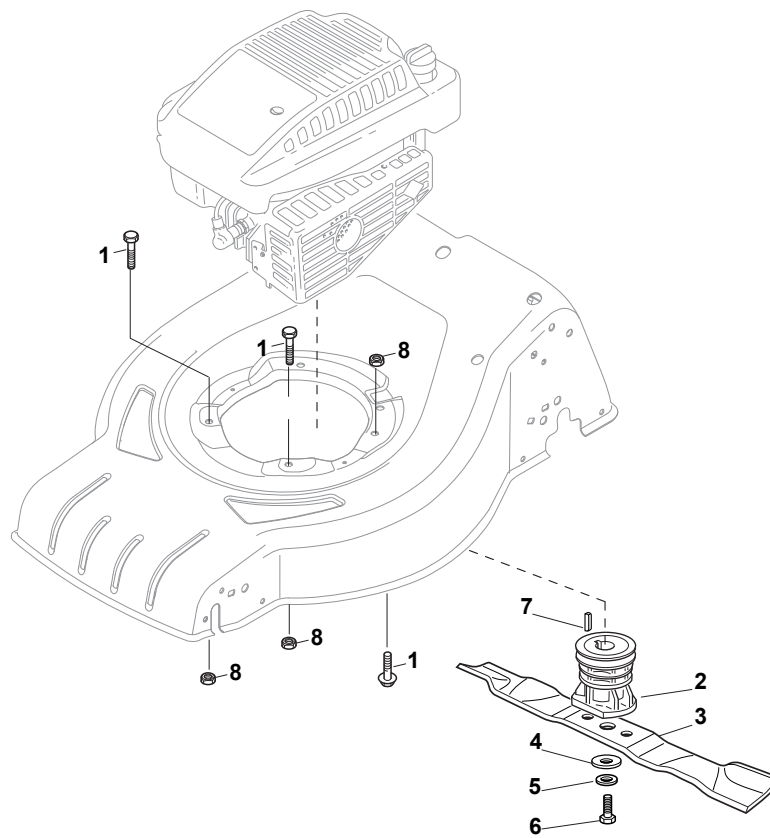


Fig.	Q.ty	Part No	Description	Notes
1	3	112735108/1	Screw	
2	1	122465607/3	Hub With Pulley, Crankshaft Ø 22.2	
3	1	181004459/0	Blade	
4	1	112523080/0	Washer	
5	1	122160400/0	Elastic Disc	
6	1	112735698/0	Screw	
7	1	112139100/0	Key	
8	3	112154210/0	Nut	

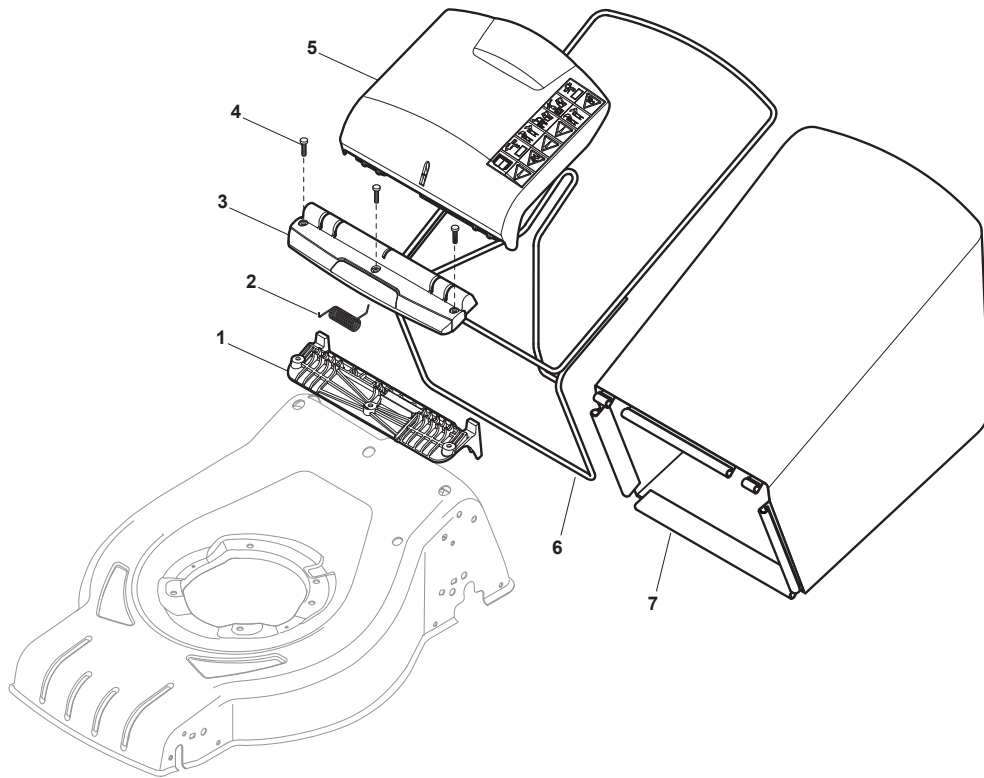




Fig.	Q.ty	Part No	Description	Notes
1	1	322785331/0	Black Stone Guard Support	
2	1	122450464/0	Spring	
3	1	322109554/0	Stone Guard Supp. Cover Black	Black
3	1	322109556/0	Stone Guard Supp. Cover Yellow	Yellow
3	1	322109557/0	Stone Guard Supp. Cover Grey	Grey
4	3	112728699/0	Screw	
5	1	322600206/1	Stone Guard, Black	Black
5	1	322600214/1	Stone Guard, Yellow	Yellow
5	1	322600216/1	Stone Guard, Grey	Grey
6	1	181006409/0	Textile Grasscatcher Frame	
7	1	181002319/0	Textile Grasscatcher Black	

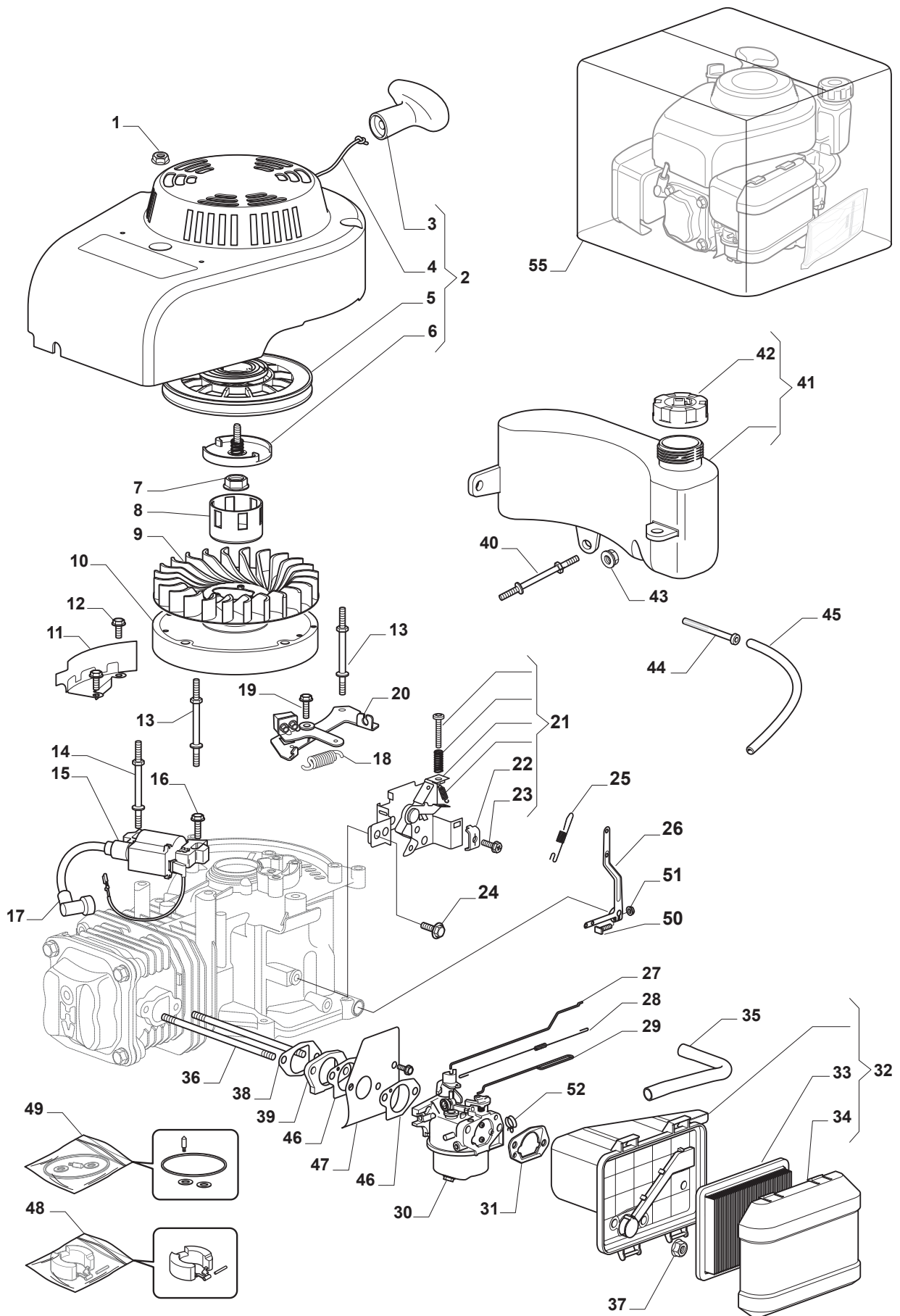


Fig.	Q.ty	Part No	Description	Notes
1	3	112292102/0	Nut	
2	1	118550276/1	Starter Assy	
3	1	118550274/0	Starter Handle	
4	1	118550779/0	Starting Rope	
5	1	118550778/0	Starter Pulley	
6	1	118550275/0	Starter Pawl Set	
7	1	118550336/0	Nut	
8	1	118550335/0	Starter Cup	
9	1	118550254/0	Flywheel Fan	
10	1	118550253/0	Flywheel Ass.Y	
11	1	118550774/0	Guard	
12	2	112791213/1	Screw	
13	2	118550907/0	Pin	
14	1	118550301/0	Stud Bolt	
15	1	118550255/1	Electronic Coil	
16	1	112791500/0	Screw	
17	1	118551274/0	Spark Plug Cap	
18	1	118551288/0	Spring	
19	1	112791500/0	Screw	
20	1	118551205/0	Flywheel Brake	
21	1	118550259/0	Remote Control Assy	
22	1	118550337/0	Casing Clamp	
23	1	118550338/0	Screw	
24	2	112791213/1	Screw	
25	1	118550260/0	Spring	
26	1	118550266/0	Arm Governor Assy	
27	1	118550397/0	Governor Link	
28	1	118550263/0	Spring	
29	1	118550264/0	Choke Control Rod	
30	1	118550390/0	Carburetor	
31	1	118550738/0	Air Filter Gasket	
32	1	118550737/0	Air Cleaner Assy	
33	1	118550257/0	Air Filter	
34	1	118550739/0	Air Cleaner Cover	
35	1	118550377/0	Breather Fule Pipe	
36	2	118550930/0	Stud Bolt	
37	2	112292102/0	Nut	
38	1	118550929/0	Gasket	
39	1	118550928/0	Insulator, Carburettor	
40	1	118550315/0	Stud Bolt	
41	1	118550316/1	Fuel Tank	
42	1	118550943/0	Fuel Cap	
43	1	118550806/0	Nut	
44	1	118550314/0	Fuel Filter	
45	1	118550340/0	Fuel Pipe	
46	2	118551264/0	Carburetor Gasket	
47	1	118551266/0	Carburetor Gasket	
48	1	118550388/0	Kit Repair, Carburettor	
49	1	118550743/0	Gasket Carburettor Assy	
50	1	118550805/0	Screw	
51	1	118550806/0	Nut	

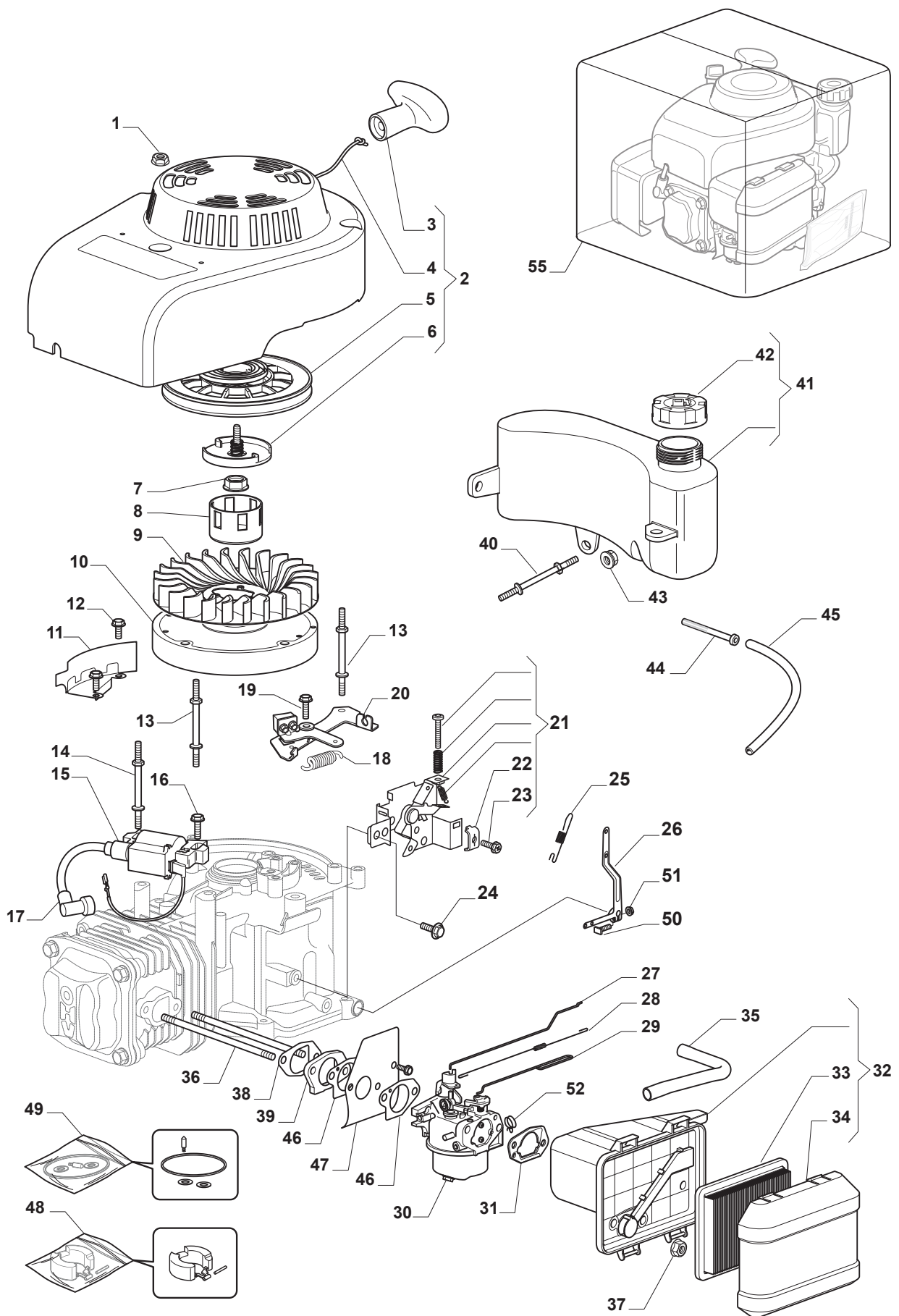


Fig.	Q.ty	Part No	Description	Notes
52	2	118550918/0	Pipe Clip	
55	1	118550408/0	Engine Assembled	

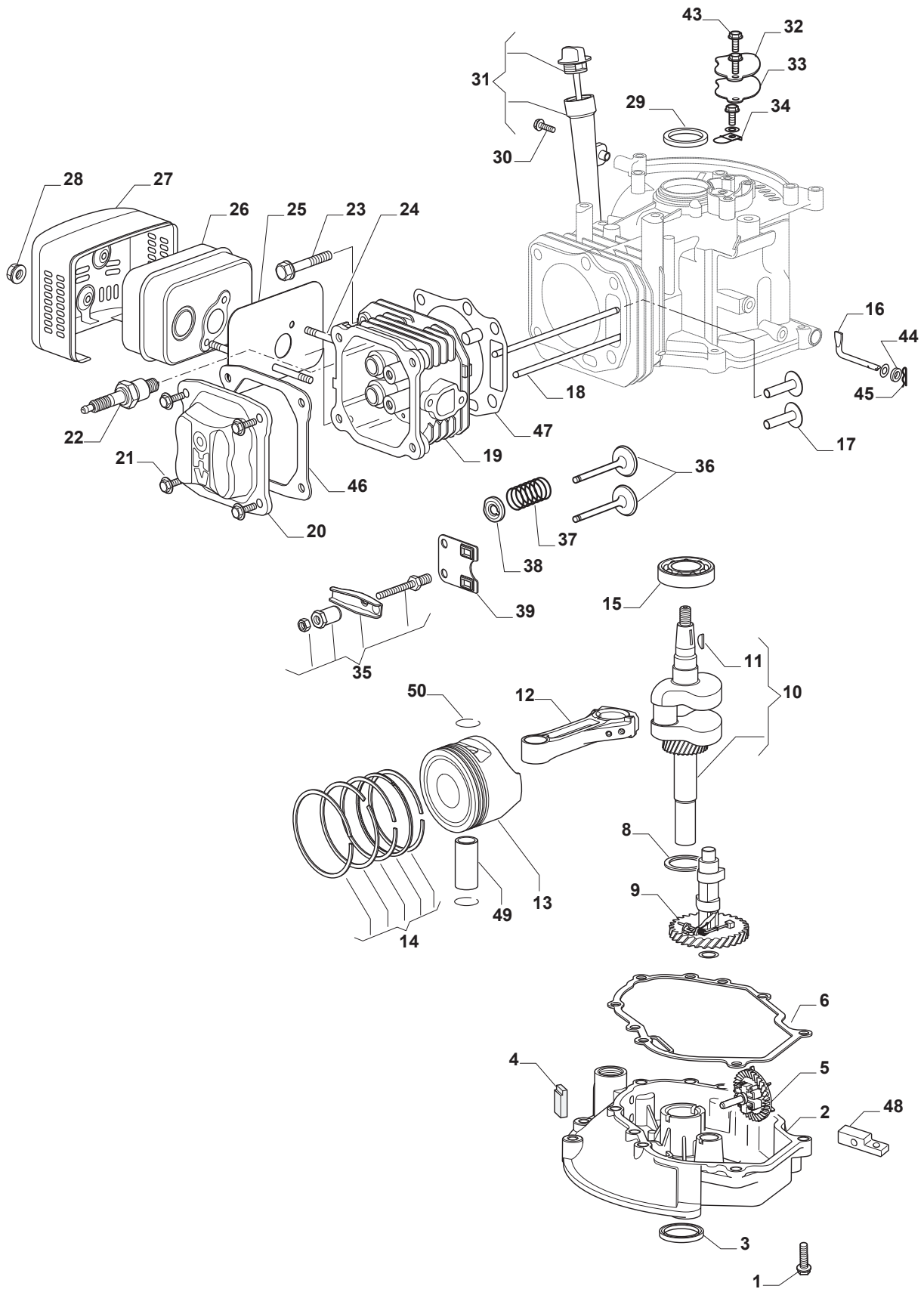


Fig.	Q.ty	Part No	Description	Notes
1	7	112674550/0	Screw	
2	1	118551208/0	Crankcase Cover	
3	1	118550379/0	Oil Seal	
4	1	118550775/0	Grommet	
5	1	118550312/1	Speed Governor Assy	
6	1	118550380/1	Crankcase Gasket	
8	1	118550283/0	Washer	
9	1	118550271/0	Camshaft assy	
10	1	118550385/0	Crankshaft	
11	1	118550288/0	Woodruff Key	
12	1	118550284/0	Connecting Rod Assy	
13	1	118551213/0	Piston	
14	1	118550286/0	Piston, Ring Set	
15	1	118550280/0	Ball Bearing	
16	1	118550936/0	Shaft, Governor Arm	
17	2	118550291/0	Valve Lifter Assy	
18	2	118551251/0	Push Rod	
19	1	118551212/0	Cylinder Head	
20	1	118550296/2	Cover Comp., Head	
21	4	118551277/0	Bolt	
22	1	9400-0244-00	Spark Plug	
23	4	118550297/0	Screw	
24	2	118550298/0	Stud Bolt	
25	1	118550270/0	Muffler Gasket	
26	1	118550269/0	Muffler	
27	1	118550268/1	Muffler Guard	
28	2	118550806/0	Nut	
29	1	118550300/0	Oil Seal	
30	1	112674550/0	Screw	
31	1	118550311/1	Oil Filler Assy	
32	1	118551210/0	Cap,Breather Chamber	
33	1	118551211/0	Breather Chamber Gasket	
34	1	118550303/0	Plate	
35	1	118550273/0	Valve Arm Set	
36	1	118550910/0	Valve Assy, Intake + Exhaust	
37	2	118551300/0	Spring	
38	2	118550895/0	Retainer	
39	1	118551253/0	Plate	
43	3	112790500/0	Screw	
44	1	118550935/0	Oil Seal	
45	1	118550856/0	Cotter Pin	
46	1	118551237/0	Cylinder head gasket	
47	1	118551233/0	Cylinder Gasket	
48	1	118551269/0	Plate,Governor Holder	
49	1	118550915/0	Piston Pin	
50	2	118550914/0	Washer, Piston Pin	

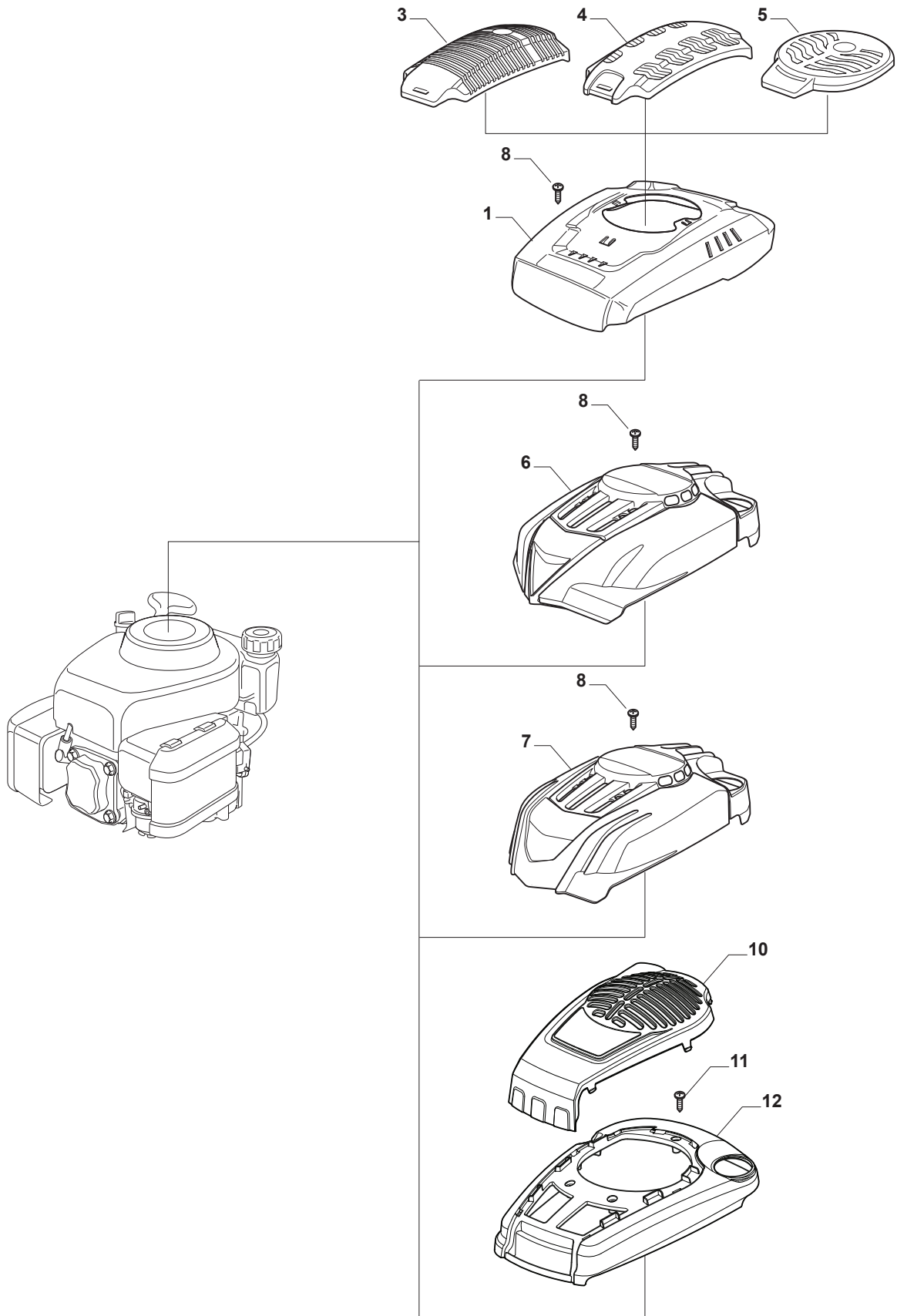




Fig.	Q.ty	Part No	Description	Notes
1	1	322055463/1	Cover	
3	1	322055452/0	Cover, Black	
4	1	322055450/0	Cover, Black	
5	1	322055439/0	Cover, Black	
6	1	381002068/0	Cover	
7	1	381002067/0	Cover	
8	3	112728680/0	Screw	
10	1	322055516/0	Engine Cover	
11	3	112728099/1	Screw	
12	1	322055517/0	Engine Base Cover, Yellow	
12	1	322055552/0	Engine Base Cover, Black	

code	pos.	q.ty	page									
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381004549/0	1	1	p. 3
381005137/0	9	1	p. 3
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