

# **ILLUSTRATED PARTS BREAKDOWN**

**BERNARD LOISIRS**

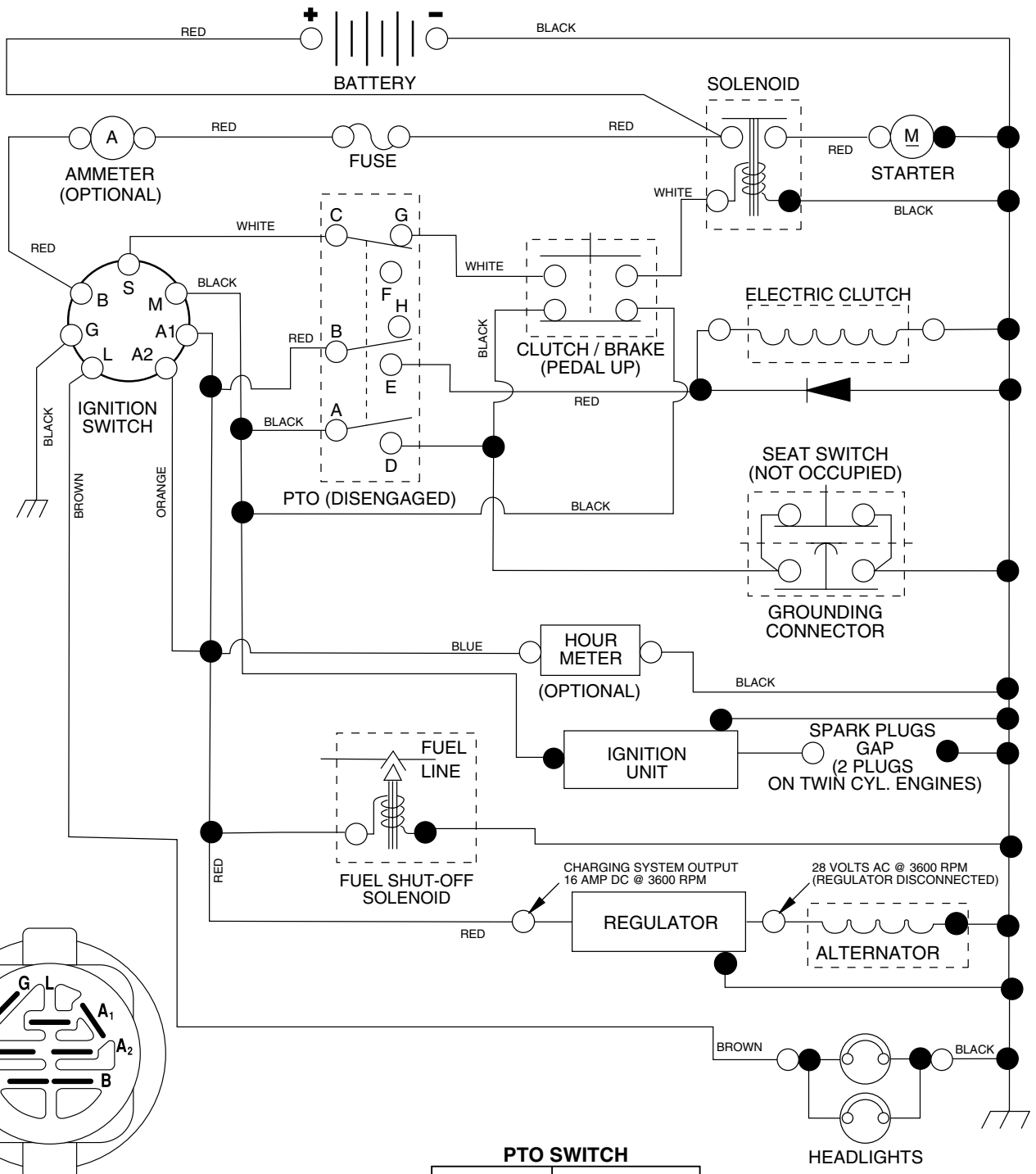
**18 HP, 48" MOWER DECK**

**TRACTOR**

**MODEL NUMBER BL18H122 (BL18H122A)**

**964 77 12-01**

# TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01 SCHEMATIC

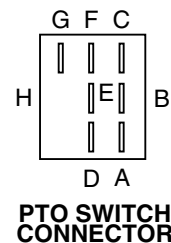
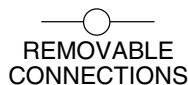


### IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M + G + A1	NONE
ON + LIGHTS	B + A1	L + A2
ON	B + A1	NONE
START	B + S + A1	NONE

### PTO SWITCH

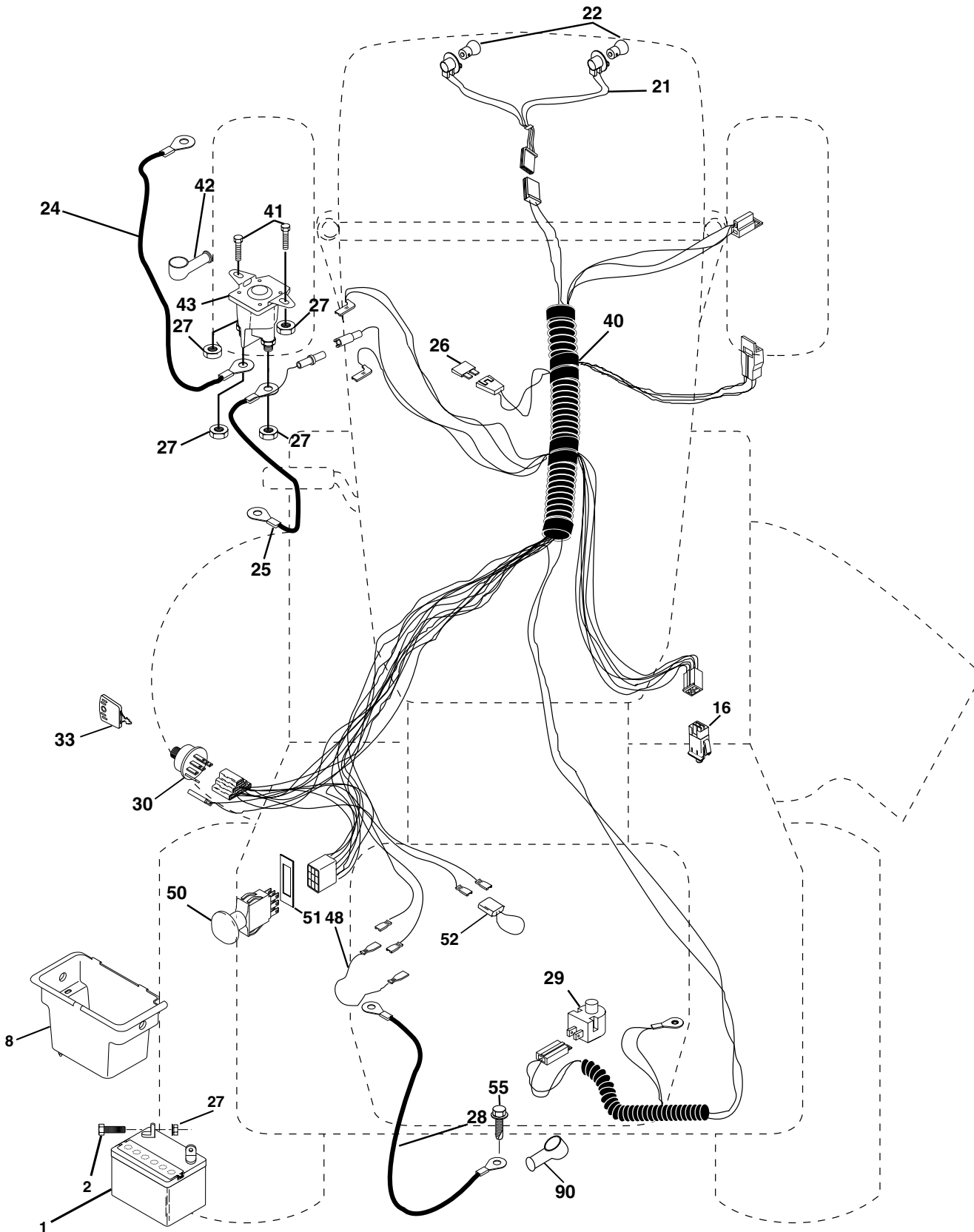
POSITION	CIRCUIT
OFF	C + G, B + H
ON	C + F, B + E, A + D



**WIRING INSULATED CLIPS**  
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
ELECTRICAL



# REPAIR PARTS

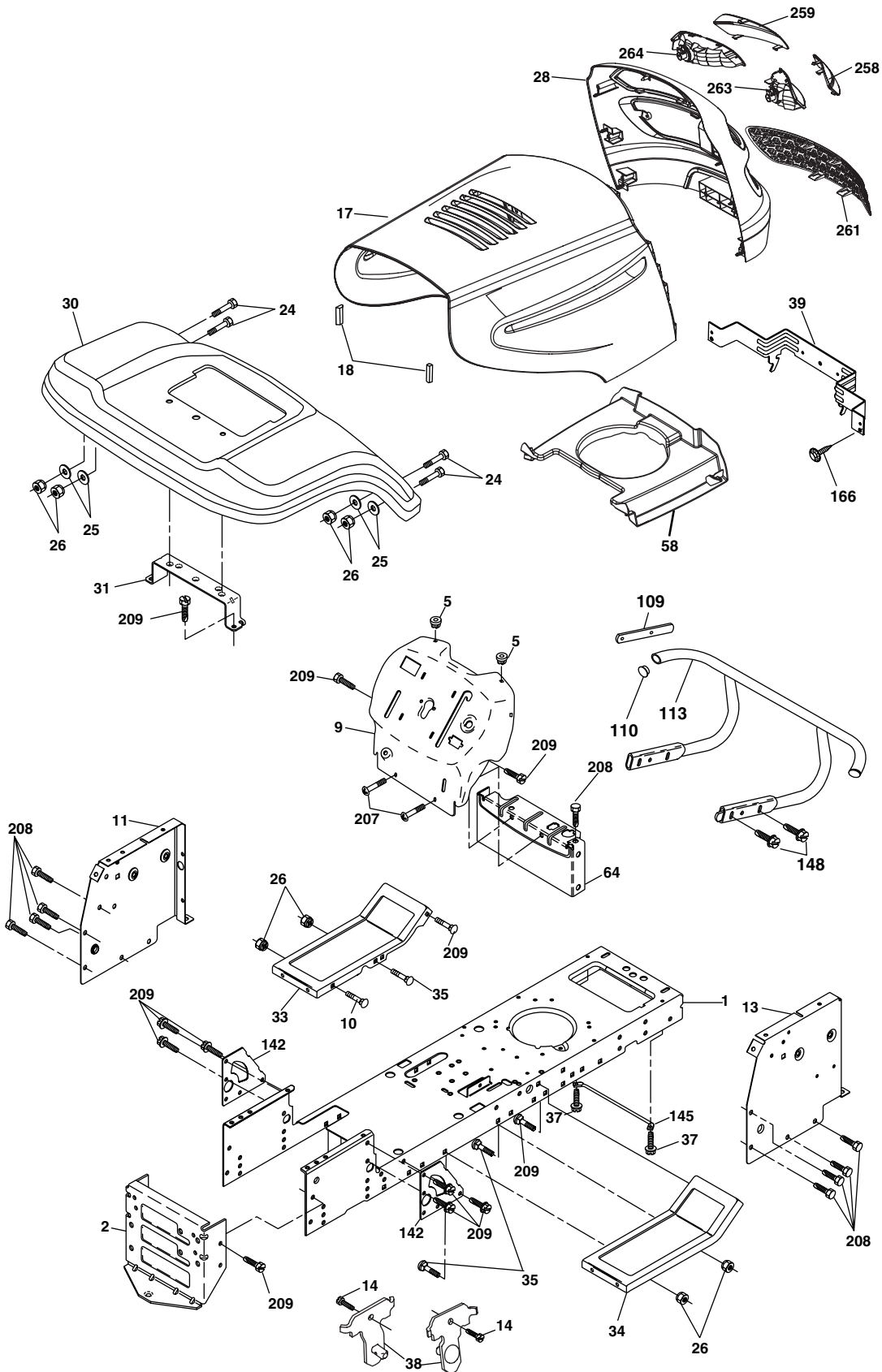
TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 14 49-27	Battery
2	874 76 04-12	Bolt Hex Hd 1/4-20 unc x 3/4
8	532 17 66-89	Box Battery
16	532 17 61-38	Switch Interlock Push-In
21	532 18 37-59	Harness Asm Light W/4152J
22	532 00 41-52	Bulb Light #1156
24	532 12 47-80	Cable Battery 6 Ga. 11"red
25	532 14 61-47	Cable Battery
26	532 17 51-58	Fuse 20 AMP
27	873 51 04-00	Nut Keps hex 1/4-20 unc
28	532 12 47-73	Cable Ground Black
29	532 12 13-05	Switch Plunger Normal NC Gray
30	532 17 55-66	Switch Ignition
33	532 14 04-01	Key Ign Molded Generic
40	532 18 80-24	Harness Ign.
41	871 11 04-08	Bolt Hex Hd. Fin 1/4-20 x 1/2 Gr. 5
42	532 13 15-63	Cover Terminal Red
43	532 17 88-61	Solenoid
48	532 14 08-44	Adapter Ammeter Rectangular
50	532 17 46-51	Switch PTO
51	532 14 04-05	Ring Retainer PTO
52	532 14 19-40	Protection Wire Loop
90	532 18 04-49	Cover Terminal Battery

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm.

# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
ENCLOSURES



chassis\_elite sv\_pro\_8

# REPAIR PARTS

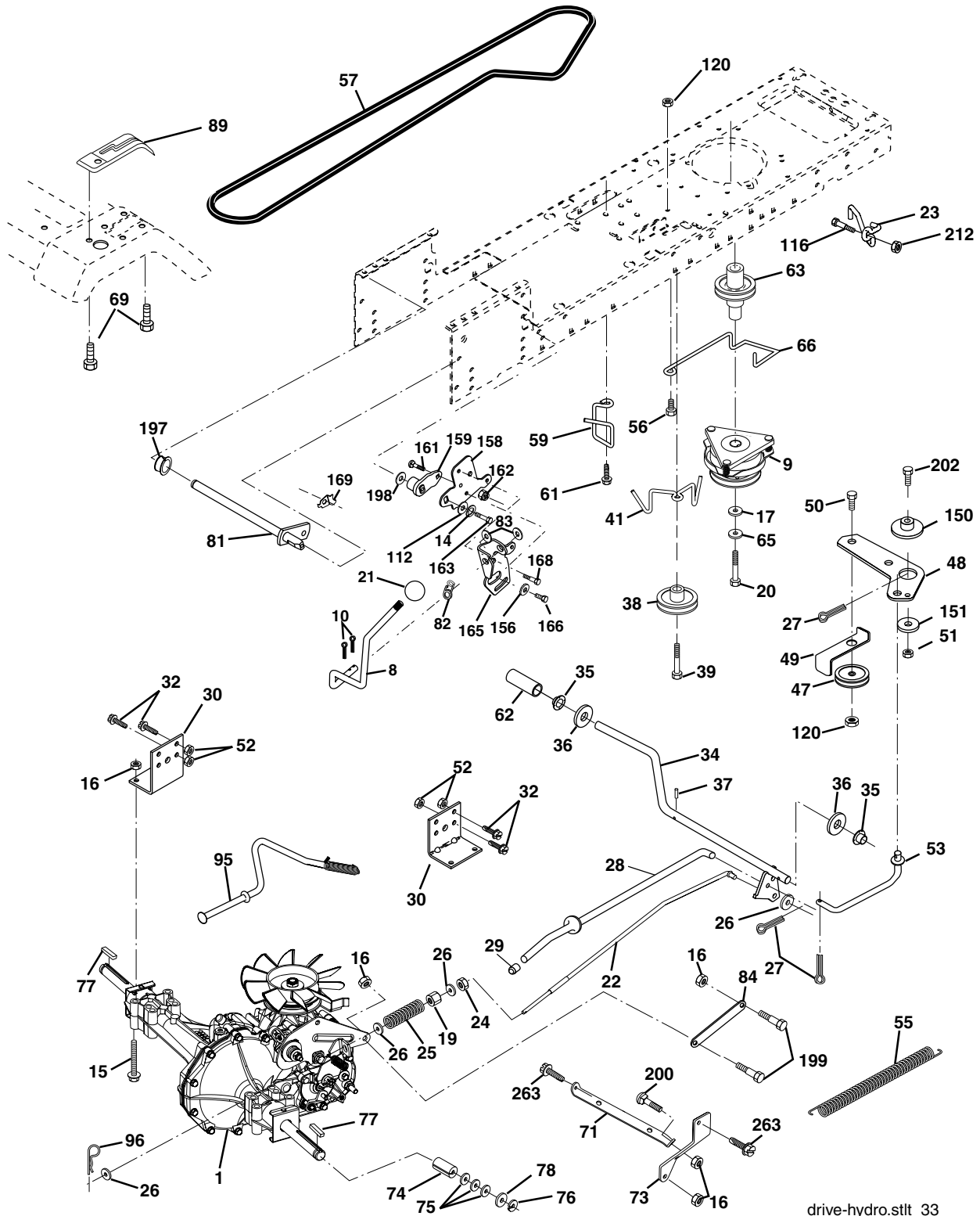
TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	532 17 46-19	Chassis Stl Stamping
2	532 17 65-54	Drawbar
5	532 15 52-72	Bumper Hood/Dash
9	532 18 59-50	Dash
10	872 14 06-08	Bolt Carriage 3/8-16 x 1
11	532 17 49-96	Panel Dash Lh
14	817 49 06-08	Screw Thdrol 3/8-16 x 1/2
13	532 18 69-52	Panel Dash Rh
17	532 18 58-47	Hood
18	532 12 69-38	Bumper Hood
24	874 78 06-16	Bolt 3/8-16 x 1 gr. 5
25	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
26	873 80 06-00	Nut Lock Hex W/Ins 3/8-16 unc
28	532 18 97-48	Grille
30	532 17 30-26	Fender
31	532 13 66-19	Bracket Support Fender
33	532 18 30-81	Footrest LH
34	532 18 30-80	Footrest RH
35	872 11 06-06	Bolt 3/8-16 x 3/4
37	817 49 05-08	Screw Thdrol 6/16-18 x 1/2 TYT
38	532 17 57-10	Bracket Asm. Pivot Mower Rear
39	532 17 47-14	Bracket Pivot Laser
58	532 18 44-62	Air Duct Intake
64	532 15 47-98	Dash Lower STLT
109	532 17 03-10	Bracket Ext. Bumper
110	532 14 36-79	Plug Plastic
113	532 17 03-11	Bumper Asm.
142	532 17 57-02	Plate Reinforcement STLT
145	532 15 65-24	Rod Pivot Chassis/Hood
148	817 06 06-20	Screw 3/8-16 x 1-1/4
159	532 18 54-34	Cupholder
166	532 17 18-75	Screw HWHD Hi-Lo #13-16 x 3/4
207	817 67 05-08	Screw Thdrol 5/16-18 x 1/2 TYTT
208	817 67 06-08	Screw Thdrol 3/8-16 x 1/2 TYT BL
209	817 00 06-12	Screw 3/8-16 x 3/4
258	532 18 97-55	Lens RH
259	532 18 97-54	Lens LH
261	532 18 97-53	Insert Grille
263	532 18 38-33	Bezel Grille RH
264	532 18 38-32	Bezel Grille LH

**NOTE:** All component dimensions given in U. S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
DRIVE



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# REPAIR PARTS

## TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01 DRIVE

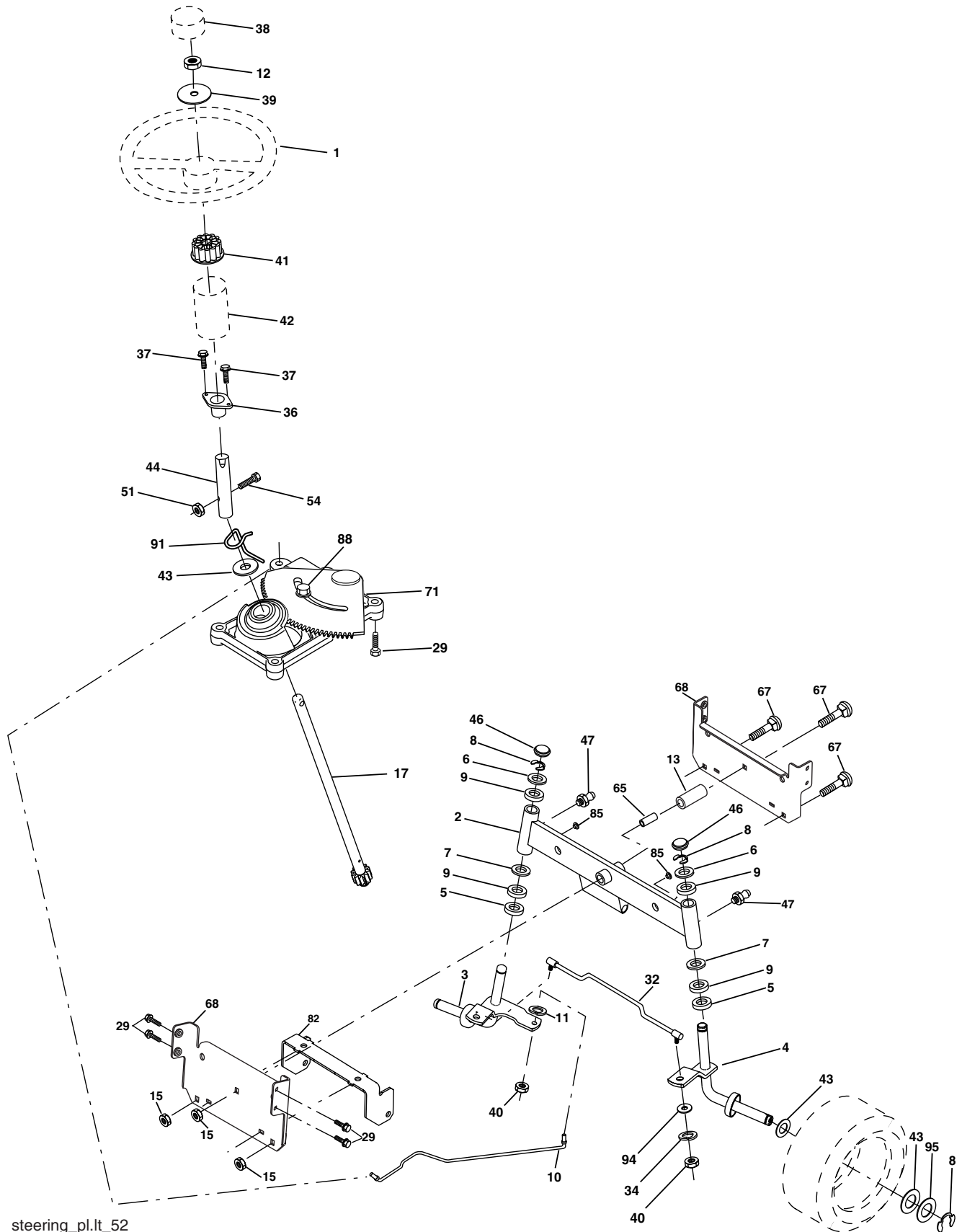
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle, Hydro Gear 314-0510 (Order Parts From Transaxle Manufacturer)	63	532 17 46-07	Pulley, Engine
8	532 16 56-19	Rod Shift Fender	65	810 04 07-00	Washer
9	532 17 93-34	Clutch Electric OGURA	66	532 15 47-78	Keeper Belt Engine Hydro
10	876 02 04-16	Pin Cotter 1/8 x 1 CAD	69	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4-1/2 unc
14	810 04 04-00	Washer Lock Hvy Helical	71	532 16 91-83	Strap Torque Lh Hydro
15	874 49 05-44	Bolt Hex Flghd 5/16-18 Gr. 5	73	532 16 91-82	Strap Torque Rh Hydro
16	873 80 05-00	Nut Lock Hex W/Ins. 5/16-18 unc	74	532 13 70-57	Spacer, Axle
17	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250	75	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
19	873 80 06-00	Nut Lock Hex W/Wsh 3/8-16 unc	76	812 00 00-01	E-Ring
20	532 17 39-37	Bolt, Hex 7/16-20 x Gr. 5-1.5	77	532 12 35-83	Key, Square
21	532 10 69-33	Knob	78	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
22	532 16 94-98	Rod, Brake Hydro	81	532 16 55-96	Shaft Asm. Cross Hydro
23	532 17 82-89	Bracket Asm. Anti-Rot CVX	82	532 12 37-82	Spring Torsion T/A
24	873 35 06-00	Locknut	83	819 17 12-16	Washer 17/32 x 3/4 x 16 Ga.
25	532 10 68-88	Spring, Brake Rod	84	532 16 95-94	Link Transaxle
26	819 13 13-16	Washer	89	532 17 30-29	Console, Shift
27	876 02 04-12	Pin Cotter 1/8 x 3/4 CAD.	95	532 17 02-01	Control Asm. Bypass Hydro
28	532 17 57-65	Rod, Parking Brake	96	532 12 47-88	Retainer Spring 1" Zinc/Cad
29	532 07 16-73	Cap, Parking Brake	112	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.
30	532 16 95-92	Bracket, Transaxle	116	872 14 06-08	Bolt RDHD SQNK 3/8-16 unc x 1
32	874 76 05-12	Bolt Hex Hd 5/16-18 unc x 3/4	120	873 90 06-00	Nut Lock 3/8-16
34	532 17 55-78	Shaft, Foot Pedal Nibbed	150	532 17 54-56	Spacer Retainer
35	532 12 01-83	Bearing, Nylon	151	819 13 32-10	Washer 13/32 x 2 x 10 Ga.
36	819 21 16-16	Washer	156	532 16 60-02	Washer Srrted 5/16 ID x 1.125
37	532 12 49-63	Pin, Roll	158	532 16 55-89	Bracket Shift Mount
38	532 17 91-14	Pulley, Idler, Flat Composite	159	532 18 39-00	Hub Shift
39	872 11 06-22	Bolt 3/8-16 x 2-3/4 Gr. 5	161	872 14 04-06	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
41	532 17 55-56	Keeper, Belt Idler Fool-Proof	162	873 68 04-00	Nut Crownlock 1/4-20 unc
47	532 12 77-83	Pulley, Idler, V-Groove	163	874 78 04-16	Bolt Hex Fin 1/4-20 unc x 1 Gr. 5
48	532 15 44-07	Bellcrank Clutch Grnd Drv Stl	165	532 16 56-23	Bracket Pivot Lever
49	532 12 32-05	Retainer, Belt	166	817 49 05-10	Screw 5/16-18 x 5/8
50	872 11 06-12	Bolt Carr. SH 3/8-16 x 1-1/2 Gr. 5	168	532 16 54-92	Bolt Shoulder 5/16-18 x .561
51	873 68 06-00	Nut	169	532 16 55-80	Plate Fastening Lt\
52	873 68 05-00	Nut Crown Lock 5/16-18	197	532 16 96-13	Nyliner Snap-In 5/8" ID
53	532 10 57-10	Link, Clutch	198	532 16 95-93	Washer Nyliner 7/8 ID x .105
55	532 10 57-09	Spring, Return, Clutch	199	532 16 96-12	Bolt Shoulder 5/16-18 unc
56	817 06 06-20	Screw 3/8-16 x 1-1/4	200	872 14 05-08	Bolt Rdhd Sq Neck 5/16-18 unc x 1
57	532 14 02-94	V-Belt, Ground Drive	202	872 11 06-14	Bolt 3/8-16 x 1-3/4 Gr. 5
59	532 16 96-91	Keeper, Center Span	212	532 14 52-12	Nut Hexflange Lock
61	817 12 06-14	Screw 3/8-16 x .875	263	817 00 06-12	Screw Hexwsh Thdr 3/8-16 x 3/4
62	532 12 35-33	Cover, Pedal			

**NOTE:**All component dimensions give in U.S. inches.  
1 inch = 25.4 mm.



# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
STEERING ASSEMBLY



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# REPAIR PARTS

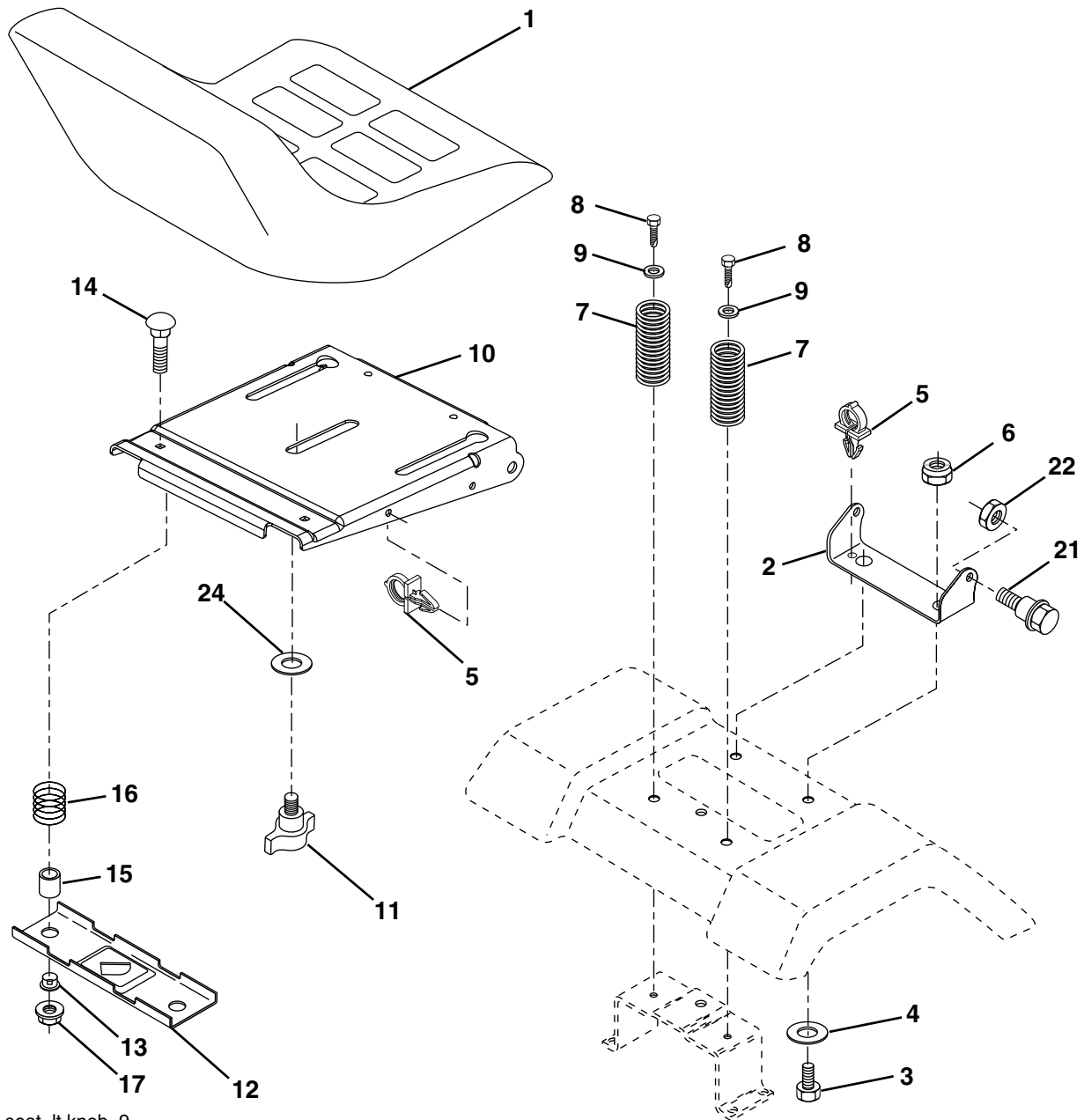
TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 18 59-58	Wheel Steering
2	532 17 51-31	Axle
3	532 16 98-40	Spindle Asm LH
4	532 16 98-39	Spindle Asm RH
5	532 12 49-31	Bearing Race Thrust Harden
6	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
7	819 27 20-16	Washer 27-32 x 1-1/4 x 16 Ga.
8	812 00 00-29	Ring Klip #t5304-75
9	532 12 49-37	Bearing Col. Strg.
10	532 17 51-21	Link Drag
11	810 04 06-00	Washer Lock Hvy Hlcl Spr 3/8
12	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
13	532 13 65-18	Spacer Brg Axle Front
15	532 14 52-12	Nut Hex Flange Lock
17	532 18 06-41	Shaft Asm Strg Private Label
29	817 00 06-12	Screw 3/8-16 x 3/4
32	532 18 05-80	Rod Tie
34	810 04 05-00	Washer Lock Hry Hlcl Spr 5/16
35	873 54 05-00	Crownlock Nut 5/16 - 24 unf
36	532 15 50-99	Bushing Strg
37	532 15 29-27	Screw TT #32.5 x 5 x 3/8 Flange
38	532 17 20-93	Cap Wheel Steer
39	819 18 24-11	Washer 9/16 ID. x 1 1/2 OD 11 Ga.
40	873 54 06-00	Nut Crownlock 3/8-24
41	532 15 99-45	Adaptor Wheel Strg
42	532 16 96-33	Boot Dash Steering
43	532 12 17-49	Washer 25/32 x 1 1/4 x 16 Ga.
44	532 18 06-40	Extension Steering Non-adjust
46	532 12 12-32	Cap Spindle Fr Top Blk
47	532 18 32-26	Fitting Grease
51	873 54 04-00	Nut Crownlock 1/4-28
54	871 13 04-20	Bolt Hex 1/4-28 unf x 1-1/4 Ga. 8
65	532 16 03-67	Spacer Brace Axle
67	872 11 06-18	Bolt Rdhd Sq 3/8-16 x 2-1/4
68	532 16 98-27	Brace, Axle
71	532 17 51-46	Steering Asm
82	532 16 98-35	Bracket Susp Chassis Front
85	532 13 38-35	Fastener Christmas Tree
88	532 17 51-18	Bolt Shoulder 7/16-20
91	532 17 55-53	Clip Steering
94	819 12 14-14	Washer 3/8 x 7/8 x 14 Ga.
95	532 18 89-67	Washer Hardened

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm.

# REPAIR PARTS

## TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01 SEAT ASSEMBLY



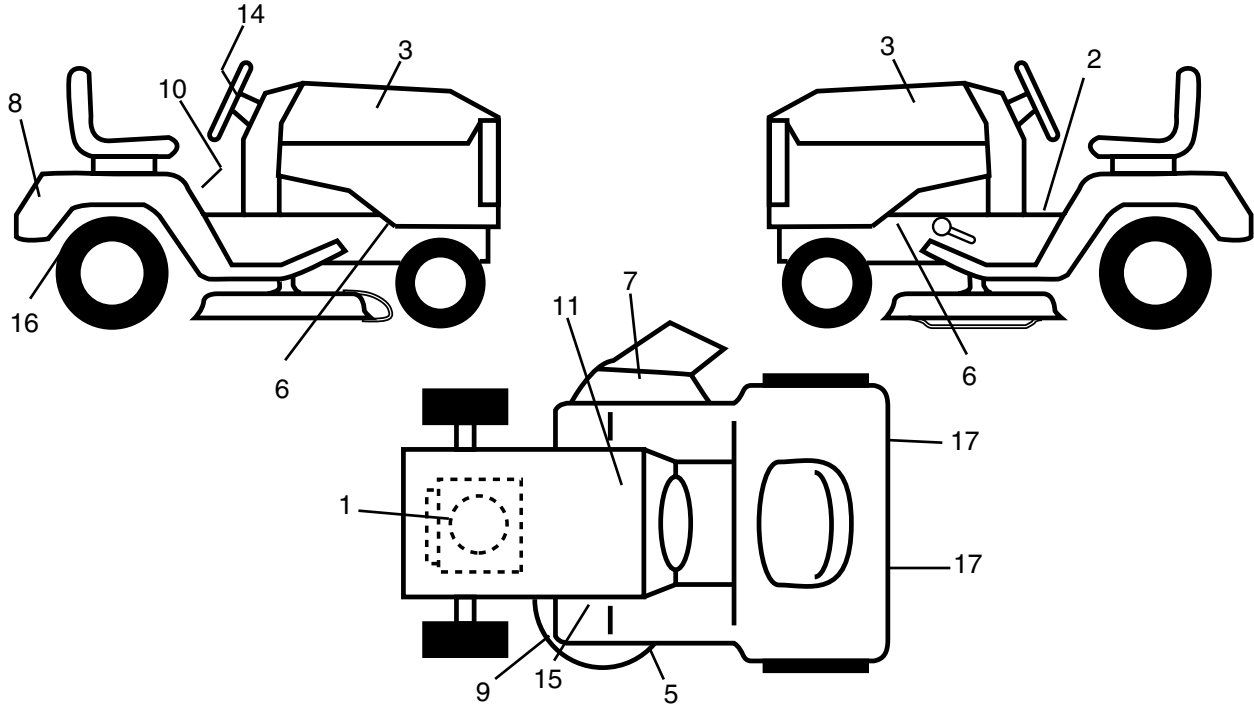
seat\_lt.knob\_9

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 18 87-06	Seat	13	532 12 12-48	Bushing Snap Blk Nyl 50 Id
2	532 18 01-66	Bracket Pivot Seat	14	872 05 04-12	Bolt Rdhd Sht Nk 1/4-20 x 1-1/2
3	871 11 06-16	Bolt Hex 3/8-16 unc x 1	15	532 13 43-00	Spacer Split
4	819 13 16-10	Washer 13/32 x 1 x 10 Ga.	16	532 12 12-50	Spring Cprsn
5	532 14 50-06	Clip Push-In Hinged	17	532 12 39-76	Nut Lock 1/4 Lge Flg Gr. 5 Zinc
6	873 80 06-00	Nut Lock Hex w/Ins. 3/8-16 unc	21	532 17 18-52	Bolt Shoulder 5/16-18 unc-2A
7	532 12 41-81	Spring Seat Cprsn 2 250 Blk Zi	22	873 80 05-00	Nut Lock Hx w/Ins 5/16-18 unc PL
8	817 00 06-16	Screw 3/8-16 x 1-1/2	24	819 17 19-12	Washer 17/32 x 1-3/16 x 12 Ga.
9	819 13 16-14	Washer 13/32 x 1 x 14 Ga.			
10	532 18 01-86	Pan Seat			
11	532 16 63-69	Knob Seat			
12	532 12 12-46	Bracket Mounting Switch			

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm.

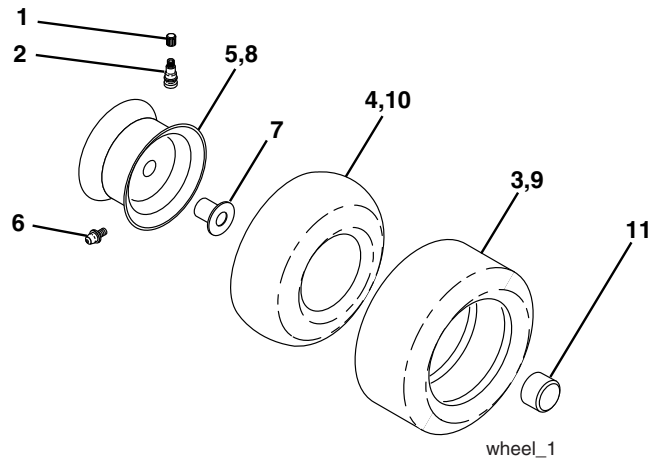
# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
DECAL



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 18 95-06	Decal, Engine	15	532 15 97-37	Decal, Brake/Clutch Symbol
2	532 14 08-37	Decal, Brake Parking Sandle	16	532 16 25-98	Decal Drawbar Load Limit
3	532 18 89-23	Decal, Hood	17	532 10 62-02	Reflector Tail Light
5	532 17 52-91	Decal, V-Belt Sch.	--	532 16 69-60	Decal By Pass
6	532 15 97-36	Decal, Chassis Hot Muffler	--	532 13 83-11	Decal, Handle Lift Height Adjust. (Lift Handle)
7	532 18 21-66	Decal, Mower Cuttingfinger Symbol	--	532 18 10-91	Pad, Footrest LH
8	532 18 95-87	Decal, Logo, Fender	--	532 18 10-90	Pad, Footrest RH
9	532 13 49-99	Decal, Enviro	--	532 18 86-02	Manual, Operator's (Euro)
10	532 14 54-98	Decal, Read Owners Manual			
11	532 14 50-05	Decal, Bat Dan/Poi P/L Sym			
14	532 18 96-49	Decal, Wheel Steering			

## WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 10 62-22	Tire F Ts 15 x 6 0 - 6 Service
4	532 05 99-04	Tube Front (Service Item Only)
5	532 12 51-21	Rim Asm 6" front Service
6	532 12 49-57	Fitting Grease (Front Wheel Only)
7	532 12 49-59	Bearing Flange (Front Wheel Only)
8	532 12 51-22	Rim Asm 8" rear Service
9	532 12 20-82	Tire R Ts 20 x 10-8 C Service
10	532 12 49-26	Tube Rear (Service Item Only)
11	532 17 50-39	Cap Axle Blk 1 50 x 1 00
--	532 14 43-34	Sealant, Tire (10 oz. tube)

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



# REPAIR PARTS

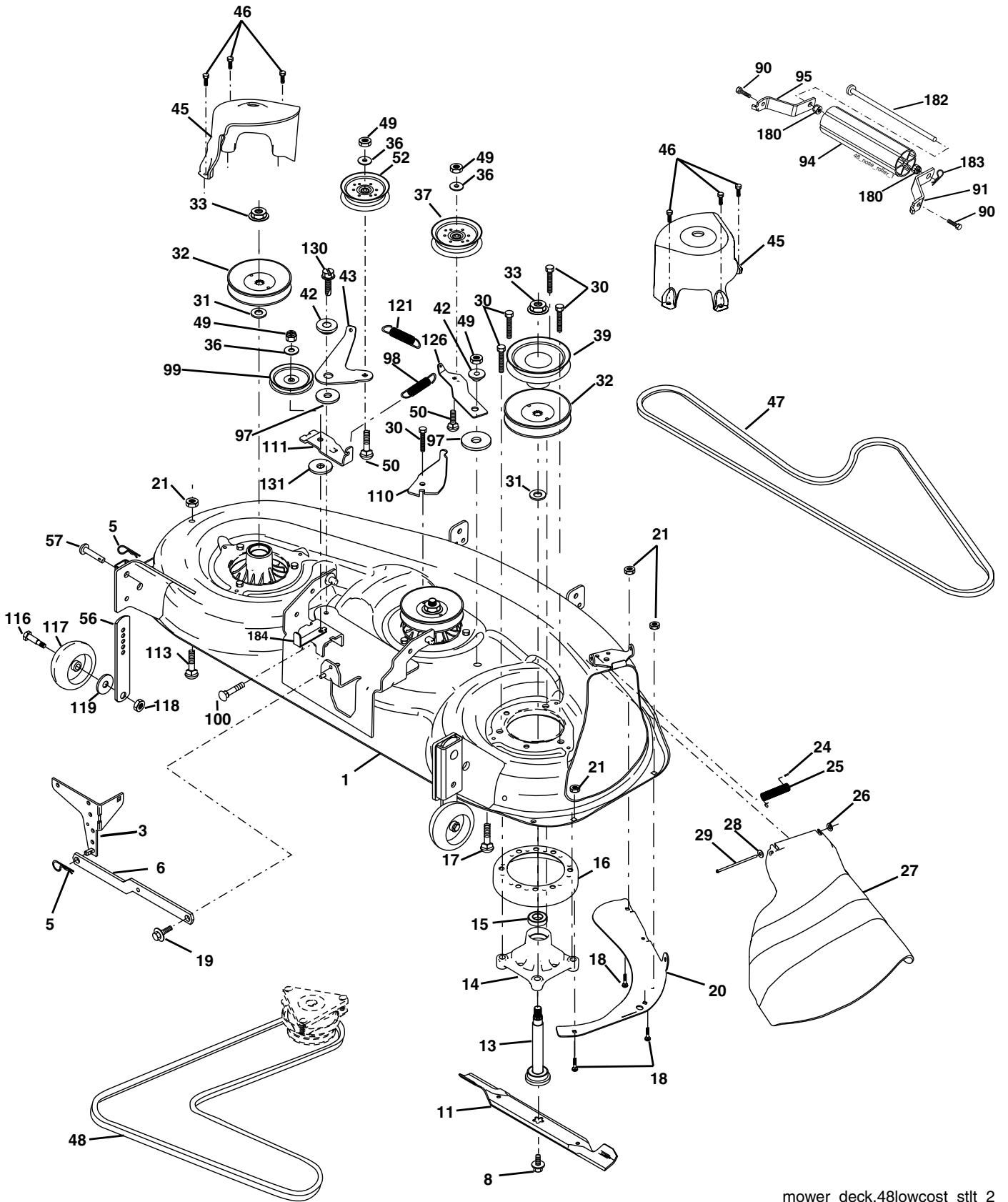
TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	532 17 07-71	Control, Throttle
2	817 72 04-08	Screw, Hex Head, Thread Cutting 1/4-20 x 1/2
3	-----	Engine, Briggs Model Number 4045A7 (Order Parts From Engine Manufacturer)
4	532 14 97-23	Muffler
5	532 15 99-55	Exhaust tube LH
6	532 16 05-89	Exhaust Tube RH
8	532 17 18-77	Bolt 5/16-18 x 3/4
10	532 14 66-29	Shield Heat Muffler
13	532 16 53-91	Muffler Gasket
14	532 14 84-56	Tube Drain Oil Easy
23	532 16 98-37	Shield, Browning / Debris Guard
25	532 14 59-96	Choke Control
26	873 92 06-00	Nut, Keps 3/8-24 unf
29	532 13 71-80	Kit, Spark Arrestor
31	532 18 55-34	Tank Fuel
32	532 14 05-27	Cap Asm Fuel
33	532 12 34-87	Clamp, Hose
37	532 13 70-40	Line, Fuel
38	532 18 16-54	Plug Drain Oil
44	817 67 04-12	Screw 1/4-20 x 3/4
45	817 00 06-12	Screw Hexwash Thdr
46	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
72	532 18 39-06	Screw Socket Head 5/16-18 x 1
78	817 06 06-20	Screw 3/8-16 x 1-1/4
81	873 51 04-00	Nut, Keps Hex 1/4-20 unc

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
MOWER DECK



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# REPAIR PARTS

**TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
MOWER DECK**

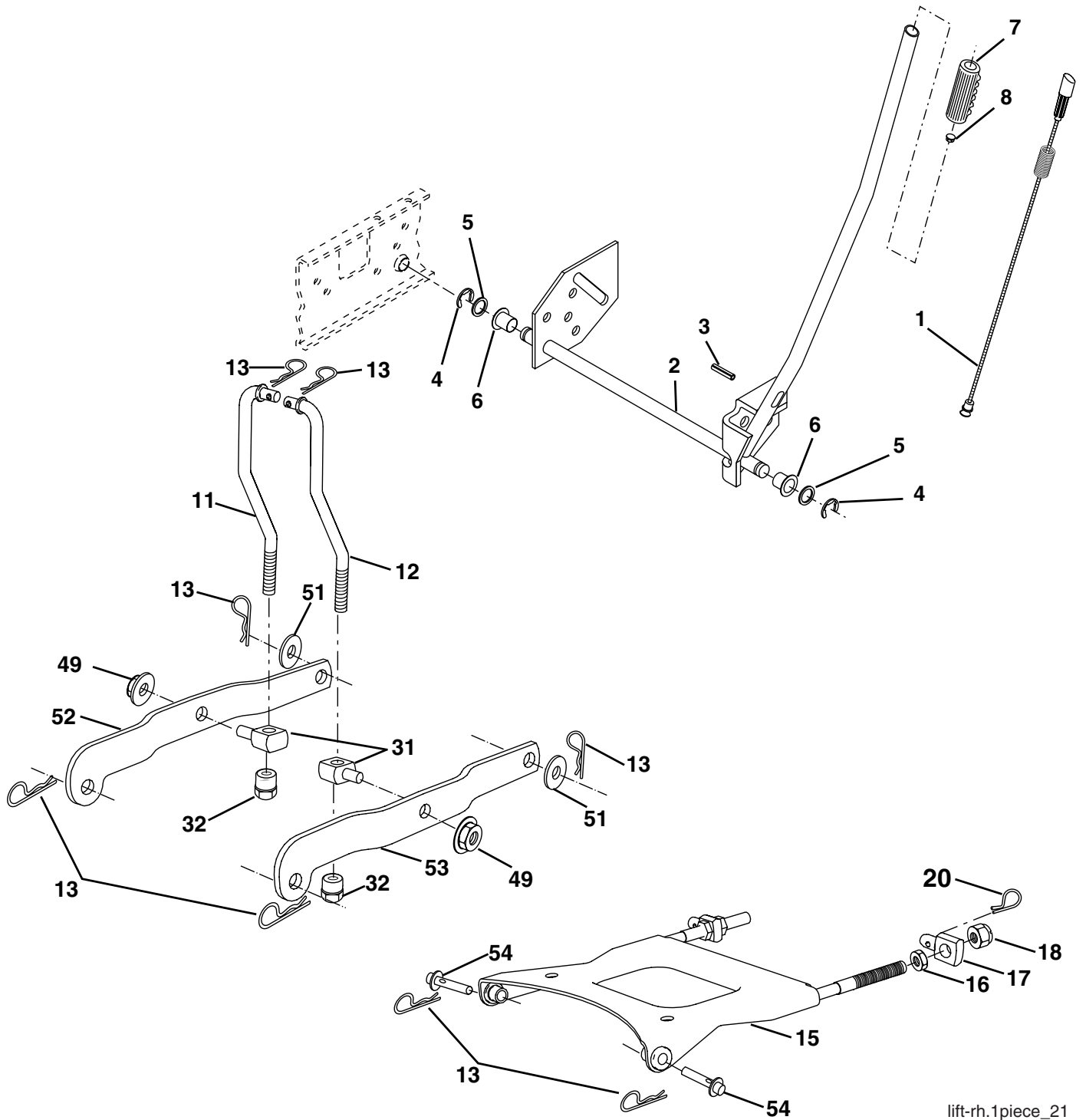
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 18 03-58	Deck Weldment Mower 48	52	532 17 58-20	Pulley Idler Flat 46 Pri. Drive
3	532 13 80-17	Bracket Asm., Sway Bar	54	874 78 06-16	Bolt Fin Hex 3/8-16 x 1
5	532 12 46-70	Retainer Spring	55	872 14 06-08	Bolt Rdhd Sqnk 3/8-16 x 1
6	532 17 80-24	Bar Sway Deck	56	532 15 59-86	Bar Pnt Adjusting Wheel Gauge
8	532 17 43-65	Bolt, 7/16 Asm. Blade	57	532 15 69-41	Pin Head Rivet
11	532 18 00-54	Blade	72	819 13 13-12	Washer 13/32 x 13/16 x 12
13	532 17 51-47	Shaft Asm. Mandrel Sealed	90	874 76 05-16	Bolt, Fin, Hex 5/16-18 x 1.0
14	532 17 43-58	Housing Mandrel 48"	91	532 18 05-35	Bracket, Asm Noseroller, RH 48
15	532 11 04-85	Bearing, Ball, Mandrel	92	873 80 06-00	Nut Lock Hex w/Ins 3/8-16
16	532 17 44-93	Stripper, Mower	94	532 17 60-66	Roller, Nose 48"
17	872 11 06-10	Bolt Rdhd Sq Neck 3/8-16 x 1.25	95	532 18 05-34	Bracket, Asm Noseroller LH 48
18	872 14 05-05	Bolt, Carriage 5/16-18 x 5/8	97	532 17 85-15	Washer Hardened
19	532 13 28-27	Bolt, Hex Head, Shoulder 5/16-18	98	532 17 94-79	Spring Primary Drive
20	532 17 43-78	Baffle, Vortex Mower	99	532 18 40-58	Pulley Idler "V"
21	873 68 05-00	Nut, Crownlock 5/16-18 unc	100	872 11 06-16	Bolt RDHD Sqnk 3/8-16 unc x 2
24	532 10 53-04	Cap, Sleeve	110	532 17 50-16	Arm Spring Secondary
25	532 17 81-02	Spring, Torsion	111	532 17 46-10	Arm Spring Fixed Tension
26	532 11 04-52	Nut, Push	113	872 11 05-06	Bolt RdhdSqnk 5/16-18 unc x 3/4
27	532 18 17-07	Shield, Deflector Mower	116	532 18 42-19	Bolt, Shoulder
28	819 11 10-16	Washer 11/32 x 5/8 x 16 Ga.	117	532 13 39-57	Gauge Wheel
29	532 13 14-91	Rod, Hinge	118	873 93 06-00	Nut, Centerlock 3/8-16 unc
30	532 17 39-84	Screw, Thdroll, Washer Head	119	819 12 14-14	Washer 3/8 x 7/8 x 14 Ga.
31	532 18 76-90	Washer, Spacer Mower Vented	121	532 17 43-71	Spring Secondary Drive
32	532 17 78-65	Pulley, Mandrel	126	532 17 43-72	Arm, Idler, Primary Deck
33	532 17 83-42	Nut, Flg. Top Lock Cntr. 9/16	130	817 00 06-16	Screw 3/8-16 x 1.0
36	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.	131	819 13 16-06	Washer 13/32 x 1 x 6 Ga.
37	532 17 79-68	Pulley, Idler, Flat	180	873 80 05-00	Nut Lock 5/16-18
39	532 17 43-75	Pulley, Idler, Driven	182	532 17 91-27	Rod Roller Nose
42	532 16 57-23	Spacer, Retainer	183	532 16 35-52	Retainer Spring
43	532 17 43-73	Arm, Idler Secondary	184	532 17 39-79	Keeper Belt Idler
45	532 18 08-06	Cover, Mandrel Deck	--	532 17 43-57	Mandrel Assembly (Includes Housing, Shaft and Shaft Hardware Only-Pulley Not Included)
46	532 13 77-29	Screw, Thdroll. 1/4-20 x 5/8	--	532 18 63-53	Replacement Mower, Complete
47	532 18 08-08	V-Belt, Mower, Secondary			
48	532 17 43-68	V-Belt, Mower, Primary			
49	873 68 06-00	Nut, Crownlock 3/8-16 unc			
50	872 11 06-12	Bolt, Carriage 3/8-16 x 1-1/2 Gr. 5			

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
MOWER LIFT



lift-rh.1piece\_21

# REPAIR PARTS

TRACTOR - MODEL NO. BL18H122 (BL18H122A), PRODUCT NO. 964 77 12-01  
MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
1	532 15 94-61	Wire Asm Inner/Sprg w/plngr LT
2	532 15 94-76	Shaft Asm Lift
3	532 17 89-81	Pin Groove
4	812 00 00-02	E Ring #5133-62
5	819 21 16-21	Washer 21/32 x 1 x 21 Ga.
6	532 12 01-83	Bearing Nylon Blk 629 Id
7	532 10 94-13	Grip Handle
8	532 12 45-26	Button Plunger Black
11	532 17 53-70	Link Lift LH Mower
12	532 17 53-71	Link Lift RH Mower
13	532 12 46-70	Retainer Spring
15	532 17 55-62	Plate Suspension
16	873 35 08-00	Nut Jam Hex 1/2-13 unc
17	532 17 56-89	Trunnion Blk Zinc
18	873 80 08-00	Nut Lock w/wsh 1/2-13 unc
20	532 16 35-52	Retainer Spring
31	532 17 62-05	Trunnion Susp. Arm
32	532 17 59-94	Nut Lift Link 7/16-20
49	532 14 52-12	Nut, Hex Flange Lock
51	819 17 14-16	Washer 17/32 x 7/8 x 16 Ga.
52	532 17 53-78	Arm Suspension Rear LH
53	532 17 58-02	Arm Suspension Rear RH
54	532 17 55-60	Pin Flange

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm