

# REPAIR PARTS MANUAL MODEL NO. RE1138A Lawn Tractor



# **HOW TO USE THIS MANUAL**

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

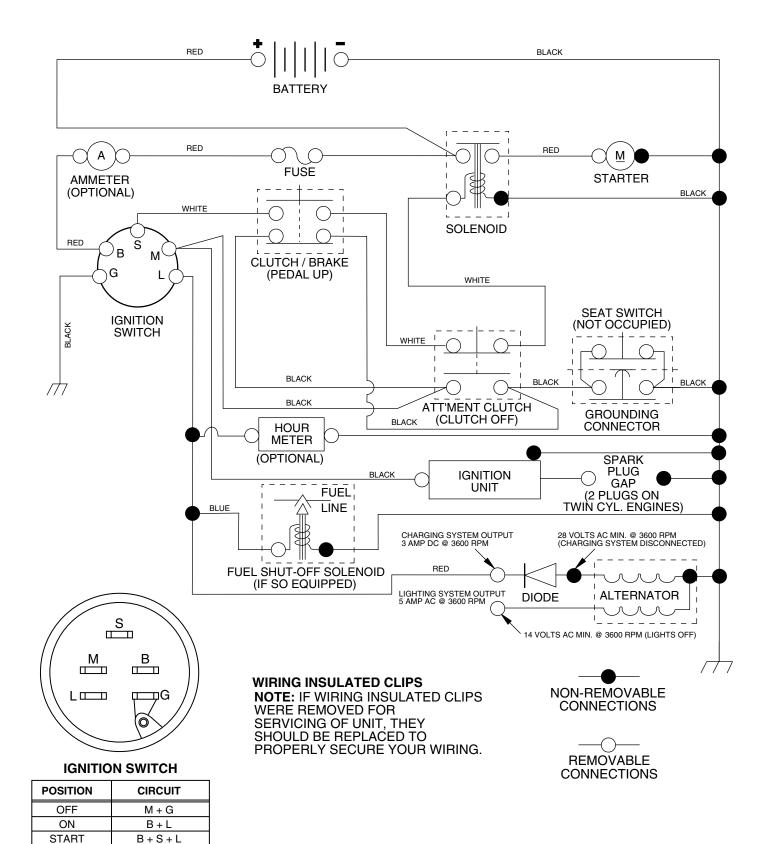
- Product "Lawn Tractor"
- Model Number "RE1138A"
- Part Number
- Part Description

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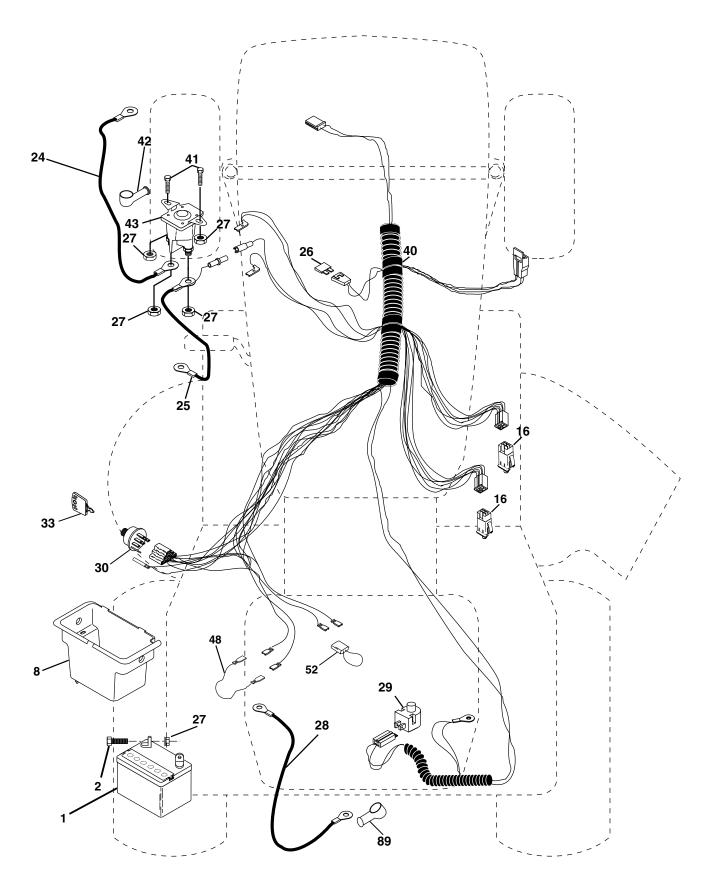
#### TRACTOR - - MODEL NUMBER RE1138A

#### **SCHEMATIC**



# **TRACTOR - - MODEL NUMBER RE1138A**

#### **ELECTRICAL**



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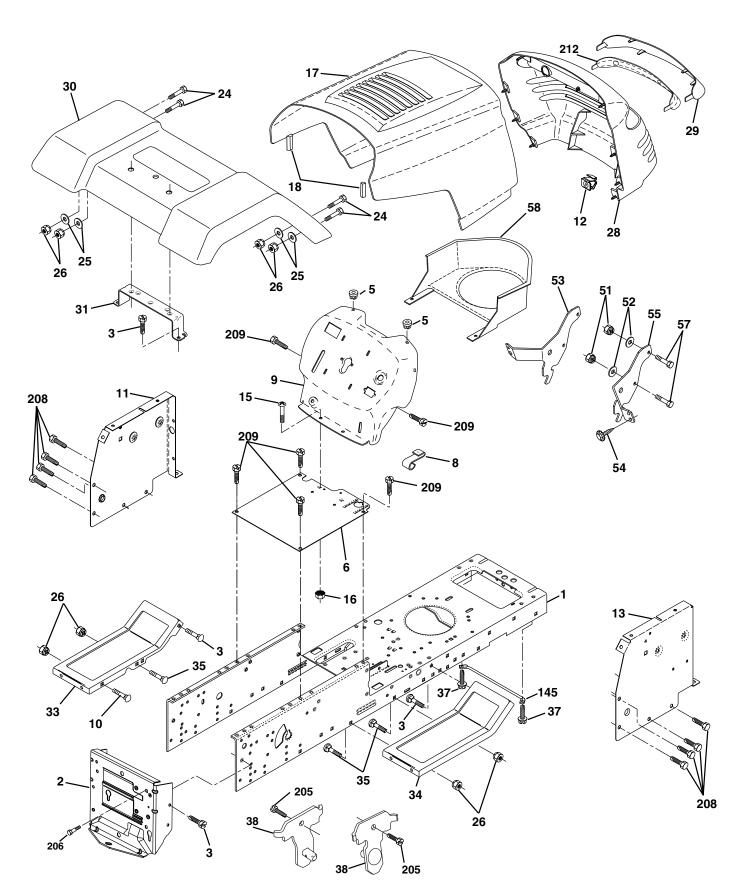
#### **ELECTRICAL**

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Hd 1/4-20unc X 3/4
8	176689	Box Battery Fender
16	176138	Switch Interlock
24	4799J	Cable Battery
25	146147	Cable Battery 6 Ga 44" red
26	175158	Fuse 20 AMP
27	73510400	Nut Keps Hex 1/4-20 Unc
28	4207J	Cable Ground 6 Ga 12" black
29	121305X	Switch Plunger Nc Gray
30	175567	Switch Ign
33	140401	Key Ign
40	179730	Harness Ignition
41	71110408	Bolt Blk Fin Hex 1/4 - 20 x 1/2
42	131563	Cover Terminal Red
43	178861	Solenoid
48	140844	Adapter Ammeter
52	141940	Protection Wire Loop
89	180449	Cover Terminal Battery

**NOTE:** All component dimensions give in U.S. inches 1 inch = 25.4 mm.

#### TRACTOR - - MODEL NUMBER RE1138A

#### **CHASSIS AND ENCLOSURES**



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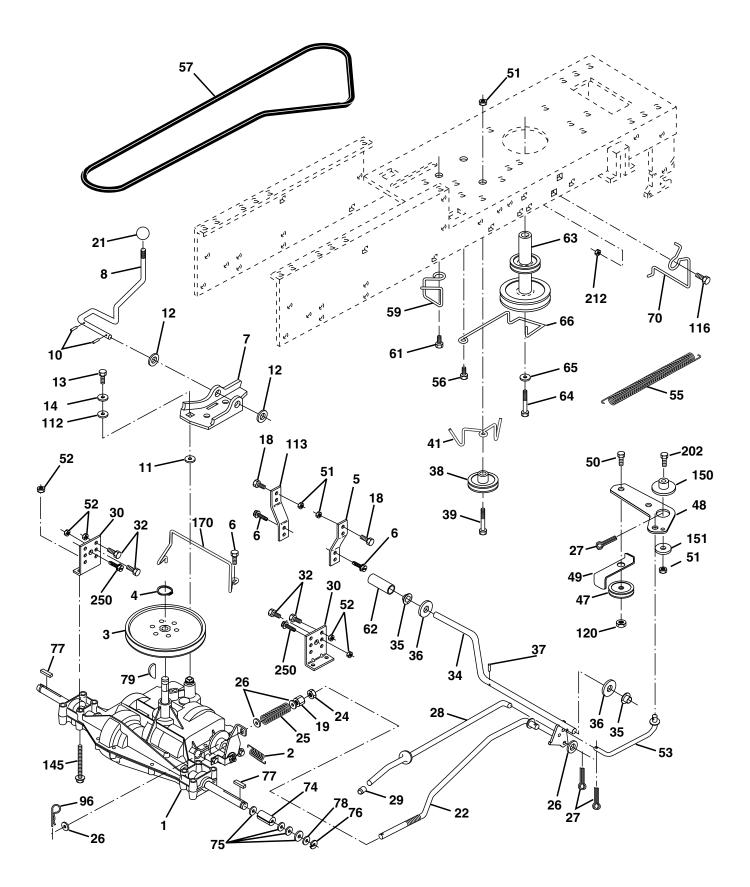
#### **CHASSIS AND ENCLOSURES**

KEY NO.	PART NO.	DESCRIPTION
1	174620	Chassis
2 3	176554	Drawbar
5 5	17060612 155272	Screw, 3/8-16 x 3/4 SMGML Tap/R Bumper Hood/Dash
6	174643X012	Saddle Flat
8	155138	Clip Retainer Slide-On
9	168347X011	Dash P/L
10	72140608	Bolt, Rdhd Sqnk 3/8-16 x 1
11 12	155927	Panel Asm. Dash LH
13	145660 172107X010	Clip Tinnerman Grille P/L Dash, Panel RH
15	74180512	Screw Mach. Trhd 5/16-18 UNC x 3/4
16	73510500	Nut Keps 5/16-18 UNC
17	159639X505	Hood Pnt Stl PL
18	126938X	BumperHood
24	74780616	Bolt, Hex , Fin. 3/8-16UNC x 1 Gr. 5
25 26	19131312 73800600	Washer 13/32 x 13/16 x12 Gauge Nut Lock Hex w/Ins. 3/8-16 Unc
28	179780	Grille/Lens Asm.
29	150209X428	Lens Grille
30	169465X505	Fender Pnt Fender Pnt
31	136619	Bracket Fender
33	179716X505	Footrest Pnt., LH
34	179717X505	Footrest Pnt., RH
35 37	72110606 17490508	Bolt Rdhd Sht. Sqnk 3/8-16 X 3/4 Screw Thdrol 5/16-18 x 1/2 Tyt
38	175710	Bracket Asm Pivot Mower Rear
51	73800400	Nut Lock Hex W/Ins 1/4-20
52	19091416	Washer 9/32 x 7/8 x 16 Ga.
53	144697	Bracket, Grille LH
54	161464	Screw Hex WSHD 8-18 x 7/8
55 57	144696 74780412	Bracket Grille RH Bolt Fin Hex 1/4-20 x 3/4
58	150127	Duct Air Engine
145	156524	Rod Pivot Chassis/Hood
205	17490608	Screw Thdrol 3/8-16 x 1/2
206	170165	Bolt Shoulder 5/16-18
208	17670608	Screw Thdrol 3/8-16 x 1/2
209 212	17000612 156494	Screw Hex Wsh Thdrol 3/8-16 x 3/4 Insert Lens Reflect Quarda
	5479J	Plug Btn Blk .359 Dia Ch/Inf
	5 .7 00	= =

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

#### TRACTOR - - MODEL NUMBER RE1138A

#### **DRIVE**



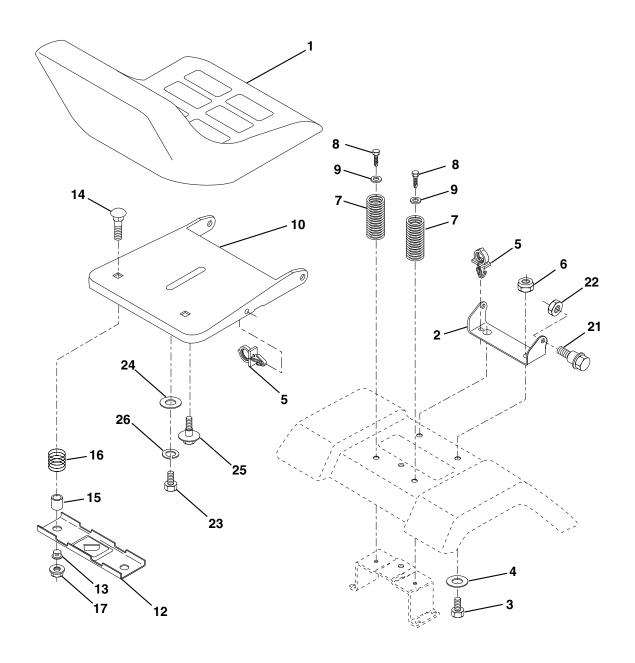
# TRACTOR - - MODEL NUMBER RE1138A

#### **DRIVE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1		Transaxle Peerless, Model 204-	48	154407	Bellcrank Asm Clutch
		506B (Order parts from transaxle	49	123205X	Retainer, Belt
		manufacturer)	50	74760624	Bolt, Hex 3/8-16 x 1-1/2
2 3	146682	Spring, Brake Return	51	73680600	Nut, Crownlock 3/8-16
	123666X	Pulley, Transaxle	52	73680500	Nut, Crownlock 5/16-18
4	12000028	Ring, Retainer	53	105710X	Link, Clutch
5 6	121520X	Strap, Torque	55	105709X	Spring, Return, Clutch
6	17060512	Screw, 5/16-18 x 3/4 SMGML	56	17060620	Screw 3/8-16 x 1-1/4
7	162240	Bracket, T/A, Saddle Shift	57	130801	V-Belt, Drive
8	131679	Rod, Shifter	59	169691	Keeper Belt Center Span
10	76020416	Pin, Cotter 1/8 x 1	61	17120614	Screw 3/8-16 x .875
11	105701X	Washer, Shift Plate	62	8883R	Cover, Foot Pedal
12	19151216	Washer 15/32 x 3/4 x 16	63	175410	Pulley, Engine
13	74550412	Bolt 1/4-28 UNF Gr. 8 w/Patch	64	71170764	Bolt, Hex 7/16-20 x 4 Gr. 5
14	10040400	WasherLock	65	10040700	Washer, Lock Hvy Hlcl Spr 7/16
18	74780616	Bolt, Fin Hex 3/8-16 Unc x 1 Gr. 5	66	154778	Keeper, Belt Engine F-Proof
19	73800600	Locknut 3/8-16	70 74	134683	Guide Belt Mower Drive RH
21	106933X	Knob		137057	Spacer, Split
22	130804	Rod, Brake	75 76	121749X 12000001	Washer 25/32 x 1-1/4 x 16 Ga. E-Ring
24	73350600	Nut, Hex Jam 3/8-16	76 77	12000001 123583X	
25	106888X	Spring, Rod, Brake	77 78	123363A 121748X	Key Square Washer 25/32 x 1-5/8 x 16 Ga.
26	19131316	Washer 13/32 x 13/16 x 16 Gauge	76 79	2228M	Key Woodruff #9 3/16 x 3/4
27	76020412	Pin, Cotter 1/8 x 3/4	96	4497H	Retainer Spring 1" Ziinc/Cad
28	175765	Rod, Brake, Park	112	19091210	Washer 9/32 x 3/4 x 10 Ga.
29 30	71673 174973	Cap, Plunger	113	127285X	Strap Torque L.H. Lt
32	74760512	Bracket, Transaxle, L.H. Bolt Hex Hd 5/16-18 UNC x 3/4	116	72140608	Bolt, RdHd Sq Neck 3/8-16 x 1
34	175578	Shaft, Foot Pedal	120	73900600	Nut Lock Flg 3/8-16
35	120183X	Bearing Nylon	145	74490540	Bolt, Hex Flghd 5/16-18 Gr. 5
36	19211616	Washer 21/32 x 1 x 16 Gauge	150	175456	Spacer Retainer
37	1572H	Pin,Roll 3/16 x 1	151	19133210	Washer 13/32 x 2 x 10 Ga.
38	179114	Pulley, Idler	170	173894	Keeper, Belt, Transaxle
39	74760648	Bolt, RDHD 3/8-16unc x 3 Gr. 5	202	72110614	Bolt Carr Sh 3/8-16 x 1-3/4 Gr. 5
40	175461	Spacer	212	145212	Nut Hex Flange Lock
41	175556	Keeper, Belt	250	17060612	Screw, 3/8-16 x 3/4 SMGML
42	19131312	Washer 13/32 x 13/16 x 12 Gauge			
47	127783	Pulley, Idler	NOT	E: All compor 1 inch = 25	nent dimensions give in U.S. inches. 5.4 mm.

# **TRACTOR - - MODEL NUMBER RE1138A**

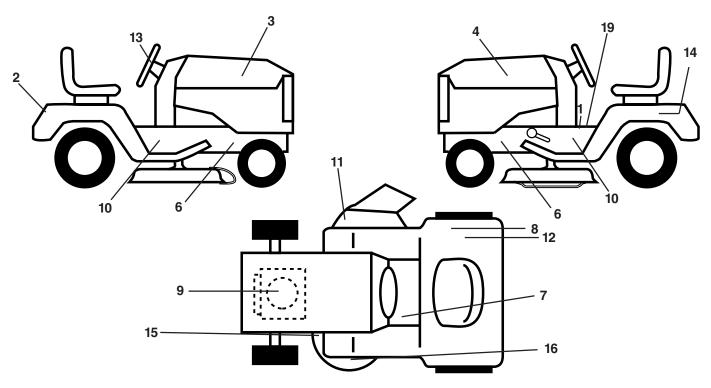
#### **SEAT**



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6	175389 140551 71110616 19131610 145006 73800600 124181X	Seat Bracket, Pivot, Seat Fin Hex 3/8-16unc x 1 Washer 13/32 x 1 x 10 Ga. Clip, Push-in Nut	14 15 16 17 21 22	72050412 134300 121250X 123976X 171852 73800500	Nut, Crownlock 1/4-20 x 1-3/8 Spacer, Split Spring Nut, Lock, Flange 1/4 Gr. 5 Bolt, Shoulder 5/16-18 UNC-2A Nut
8 9 10 12 13	17000616 19131614 174894 121246X 121248X	Spring, Seat Screw, 3/8-16 x 1.5 SMGML Tap/R Washer 13/32 x 1 x 14 Ga. Pan, Seat Bracket, Mounting, Switch, Seat Bushing, Nylon	23 24 25 26 <b>NOTE</b>	71110814 19171912 127018X 10040800 E: All compor 1 inch = 25	Bolt Hex Black Washer 17/32 x 1-3/16 x 12 Ga. Bolt Shoulder 5/16-18 x .62 Washer Lock Hvy Hclc Spr 1/2 ent dimensions given in U.S. inches 3.4 mm

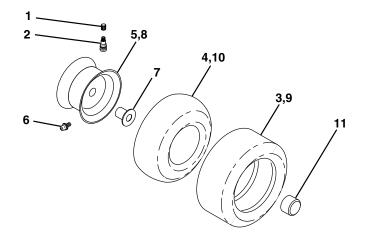
#### TRACTOR - - MODEL NUMBER RE1138A

#### **DECALS**



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	145498	Decal, Instruction, Operation	13	127075	Decal, Wheel Steering
2	181146	Decal, Fender	14	145005	Decal, Btry Dngr/Psn P/L Sym
3	181144	Decal, Hood R.H.	15	136832	Decal, V-Belt
4	181145	Decal Hood. L.H.	16	134999	Decal, Deck
6	159736	Decal, Chassis Hot Muffler	19	140837	Decal, Parking Brake
7	159737	Decal, Brake/Clutch Symbol LT		138311	Decal, Handle, Lift, Height Adjust
8	145437	Decal, Europe Stand ĆE			(Lift Handle)
9	170843	Decal, HP Engine		162598	Decal, Drawbar Load Limit
10	181147	Decal, Chassis		180225	Manual, (Euro) Operator's
11	145494	Decal, Mower Cutfinger Symbol		180226	Manual, Repair Parts
12	126187X	Decal 100 DBA			

#### **TIRES AND WHEELS**

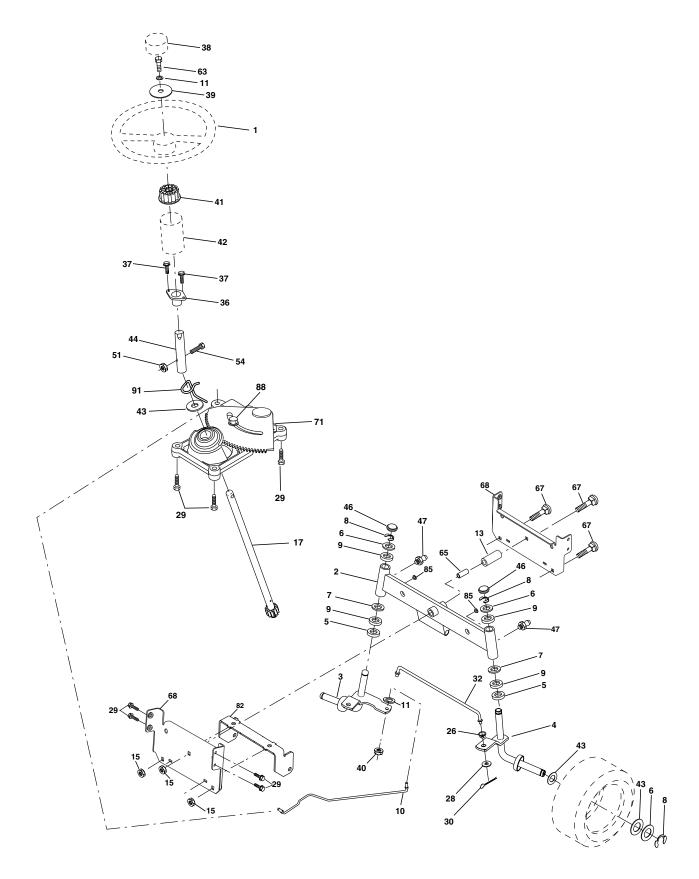


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve
2	65139	Stem, Valve
3	124157X	Tire Front
4	59904	Tube, Front (not furnished)
5	106732X427	Rim, Asm. Front
6	278H	Grease Fitting (rear tire only)
7	9040H	Bearing, Flange (front tire only)
8	106108X427	Rim, Asm. Rear
9	123969X	Tire, Rear
10	7152J	Tube, Rear (not furnished)
11	104757X428	Cap, Axle
	144334	Sealant, Tire (10 oz. Tube)

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER RE1138A

#### STEERING WHEEL



#### **TRACTOR - - MODEL NUMBER RE1138A**

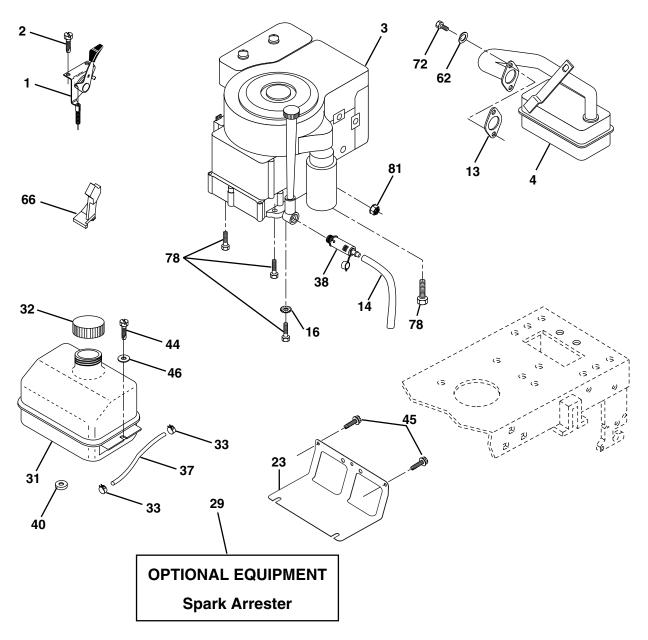
#### STEERING WHEEL

KEY NO.	PART NO.	DESCRIPTION
1	133741X428	Wheel Steering
2	175131	Axle Asm Front
3	169840	Spindle Asm LH
4	169839	Spindle Asm RH
5	6266H	Bearing, Race, Thrust Hardened
6	121748X	Washer 25/32 X 1-5/8 X 16 Ga
7	19272016	Washer 27/32 X 1-1/4 X 16 Ga
8	12000029	Ring Klip
9	3366R	Bearing
10	175121	Link Drag
11	10040600	Washer Lock Hvy Hlcl Spr 3/8
13	163518	Spacer Brg. Axle Front
15	145212	Nut Hexflange Lock
17	177876	Shaft Asm
26	126847X	Bushing Link Drag Blk Lr
28	19131416	Washer 13/32 x 7/8 x 16 Ga.
29	17060612	Screw 3/8-16x3/4 SMGML Tap/R
30	76020412	Pin Cotter 1/8 x 3/4 CAD
32	130465	RodConnecting
36	155099	Bushing Steering
37	152927	Screw TT #10-32 X 5 x 3/8 Flange
38	133742X428	Cap Wheel Steering
39	19133812	Washer 13/32 x 2-3/8 x 12 Ga
40	7810H	Nut Lock Center 3/8-24 Unf
41 42	100711L	Adapter Wheel Strg
	145054X428	Boot Steering
43	121749X	Washer 25/32 X 1 1/4 X 16 Ga
44 46	153720 121232X	Extension Steering
40 47	6855M	Cap Spindle
51	73800500	Fitting Grease Nut Lock Hex W/Ins. 5/16-18 Unc P
54	74780520	Bolt Fin Hex 5/16-18 Unc 6 x 1-1/4
63	74780616	Bolt Fin Hex 3/8-16unc x 1 Gr. 5
65	160367	Spacer Brace Axle
67	72140618	Bolt RDHD SQ 3/8-16UNC x 2-1/4
68	169827	Brace Axle
71	175146	Steering Asm
82	169835	Bracket Susp. Chassis Front
85	133835	Fastener Christmas Tree
88	175118	Bolt Shoulder 7/16-20unc
91	175553	Clip Steering
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**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

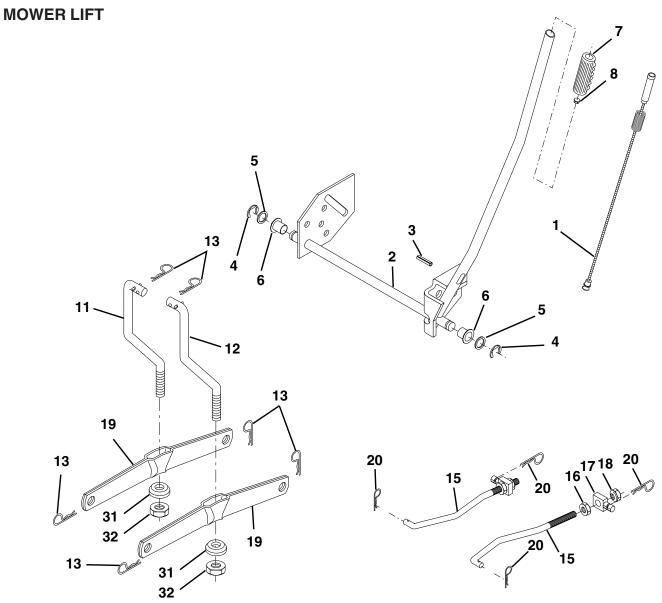
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#### **ENGINE**



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	170865	Control Th/ch	38	148315	Plug Easy Oil Drain
2	17720408	Screw Hex Thd Cut 1/4-20 x 1/2	40	124028X	Bushing Śnap Nyl Blk Fuel Line
3		Engine, Briggs & Stratton Model 289707	44	17670412	Screw Hexwish Thdrol 1/4-20x3/4
		(Order parts from engine manufacturer)	45	17000612	Screw Hex Wsh Thdrol 3/8-16
4	137348	Muffler Exhaust	46	19091416	Washer 9/32 X 7/8 X 16 Ga
13	165291	Gasket Muffler	62	10040500	Washer 5/16
14	148456	Tube Drain Oil Easy	66	127951	Stop Throttle
16	11050600	Washer Lock Ext Tooth 3/8	72	71070512	Screw Hex Hd Cap 5/16-18 x 3/4
23	169837	Shield BRN/DBR Guard	78	17060620	Screw 3/8-16x1-1/4 SMGML Tap/R
29	137180	Kit Spark Arrestor (Flat Scrn)	81	73510400	Nut Keps Hex 1/4-20 UNC
31	109202X	Tank Fuel Front			·
32	140527	Cap Asm Fuel	NOTE	E: All compor	ent dimensions given in U.S. inches.
33	123487X	Clamp Hose Blk		1 inch = 25	5.4 mm.
37	137040	Line Fuel			

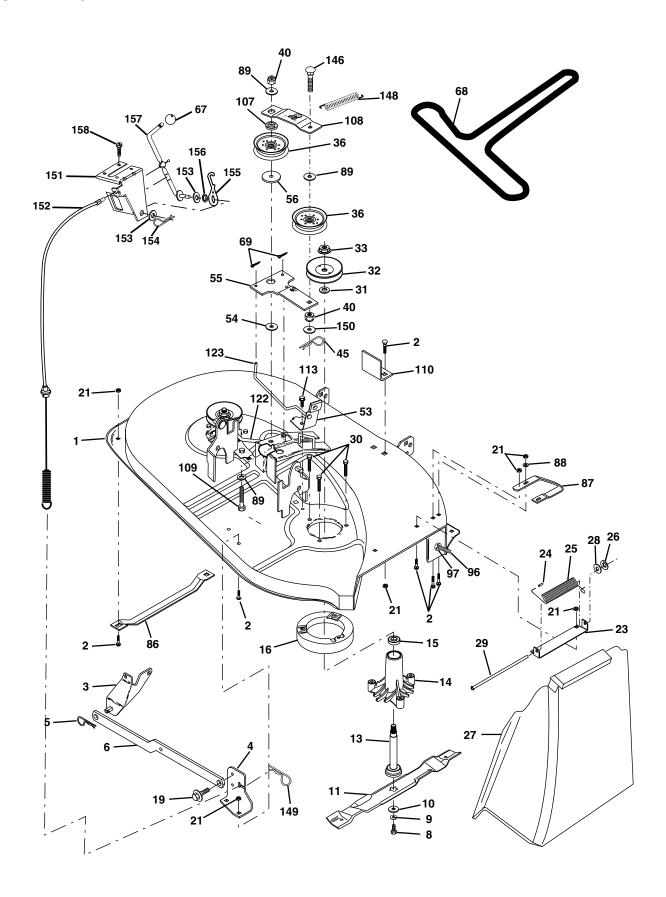
TRACTOR - - MODEL NUMBER RE1138A



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 11 12 13	159460 159471 105767X 12000002 19211621 120183X 109413X 124526X 139865 139866 4939M	Wire Asm. Inner/Sprg w/Plunger Shaft, Asm., Lift R/H Pin, Groove Ring, E #5133-62 Washer 21/32 x 1 x 21 Ga. Bearing, Nylon Grip Handle Bicycle Matte Blk Button, Plunger Link, Lift, Lh Link, Lift, Rh Spring, Retainer	15 16 17 18 19 20 31 32	173288 73350800 175689 73800800 139868 163552 169865 73540600 E: All compor	Link, Front Nut, Jam, Hex 1/2-13 Unc Trunnion Nut, Lock w/Wsh 1/2-13 Unc Arm, Suspension, Rear Spring, Retainer Zinc Bearing, Pvt Lft Nut Crownlock 3/8-24
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#### TRACTOR - - MODEL NUMBER RE1138A

#### **MOWER DECK**



#### TRACTOR - - MODEL NUMBER RE1138A

#### **MOWER DECK**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	170280	Deck Asm Weldment	68	144200	V-Belt, Mower
2	72140506	Bolt	69	76020312	Pin, Cotter 3/32 x 3/4
3	138017	Asm., Bar, Anti-Sway	86	7631J	Runner, LH
4	169970	Bracket Sway Bar Deck 38/42"	87	128772	Runner, RH
5	4939M	Spring, Retainer	88	19111216	Washer 11/32 x 3/4 x 16 Ga.
6	178024	Bar Sway Deck	89	19131612	Washer 13/32 x 1 x 12 Ga.
8	850857	Bolt 3/8-24 x 1.25 Gr. 8	96	74930620	Bolt 3/8-16 x 1-1/4
9	10030600	Washer, Lock	97	73930600	Nut Centerlock 3/8-16
10	140296	Washer, Hardened	107	133502	Spacer, Retainer
11	138497	Blade, Mower, Hi Lift	108	133503	Stiffener, Idler Arm
13	137645	Asm., Shaft, Mandrel, Vented	109	74760640	Bolt, hex Head 3/8-16 x 2-1/2
14	128774	Housing, Mandrel, Vented	110	142587	Upstop Deck Front 38"
15 16	110485X	Bearing, Ball, Mandrel	113	17060512	Screw, 5/16-18 x 3/4
19	174493 132827	Stripper, Mower Bolt, Shoulder	122	131289	Rod, Brake, LH
21	73680500	Nut, Crownlock 5/16 - 18 UNC	123	169971	Rod, Brake, RH
23	137607	Bracket, Deflector	146	165891	Bolt Carriage Idler
23 24	105304X	Cap, Sleeve	148	169022	Spring Return Idler
25	123713X	Spring, Torsion, Deflector	149	165898	Retainer Spring Yelow Zinc
26	110452X	Washer, Lock	150	19091216	Washer 9/32 x 3/4 x 16 Ga.
27	106736X428	Deflector, Shield	151	169670	Bracket Clutch Cable
28	19111016	Washer 11/32 x 5/8 x 16 Ga.	152 153	172758 169674	Clutch Cable 38"/42" Weeker Flet 3/8" Type B
29	106735X	Rod, Hinge	154	169675	Washer Flat 3/8" Type B Spring Retainer
30	173984	Screw Hex Thdrol	155	169671	Spring Retainer Spring Retention Lvr Cltch Cab
31	129963	Washer, Spacer	156	169672	Spacer Clutch Cable 3/8"
32	153532	Pulley, Mandrel	157	169669	Rod Clutch Cable 3/8"
33	178342	Nut Lock	158	17720408	Screw Hex Thd Cut 1/4-20 x 1/2
36	131494	Pulley, Idler, Flat		130794	Mandrel Assembly (includes
40	73680600	Nut, Crownlock 3/8 - 16 UNC		100701	Housing, Shaft and Shaft Hardware
45	4497H	Retainer Spring 1: Zinc/Cad			Only - Pulley Not Included)
53	130840	Brake Assembly		180874	Replacement Mower, Complete
54	133943	Washer, Hardened		. 300	
55	133840	Arm, Idler Assembly			
56	165723	Spacer, Retainer	NOTE		nent dimensions given in U.S. inches
67	106932X	Knob Rd 3/8-16 Plstc Thds Blk		1  inch = 25	5.4 mm



# SERVICE POLICY



TECUMSEH

Issued January 1980 Revised January 1991

# WARRANTY

TECUMSEH

# LIMITED WARRANTIES FOR NEW PEERLESS GEAR POWER TRAIN COMPONENTS

#### A. Products Warranted

Peerless Gear and Machine Division of Tecumseh Products Company ("Tecumseh"), subject to the limitations contained below,will, at its option, repair or replace, without charge for parts or labor only, any part of a new Power Train Component (which as used herein means and includes the transaxle, gear box, transmission, differential and right angle drives, and any part of the Power Train Component), EXCEPT any new Power Train Component incorporated in equipment used for commercial or rental purposes, which is found upon examination by any Tecumseh Authorized Service Outlet or by Tecumseh's factory in Grafton, Wisconsin, to be DEFECTIVE IN MATERIAL AND/OR WORKMANSHIP if received by Tecumseh or a Tecumseh Authorized Service Outlet for such examination within TWO YEARS from the date of sale to the original consumer purchaser of Peerless Series 820, 900, 910, 915, 920, 930 transaxles and Series 1100 angle drive and ONE YEAR for all other Peerless products. New Power Train Components incorporated in equipment used for commercial purposes are warranted in the same manner and to the same extent EXCEPT such Power Train Components are warranted for NINETY (90) DAYS ONLY, and must be received by Tecumseh or by a Tecumseh Authorized Service Outlet for such examination within 90 days from the date of sale to the original purchaser. New Power Train Components Incorporated in equipment used for rental purposes are warranted in the same manner and to the same extent EXCEPT such Power Train Components are warranted for THIRTY (30) DAYS ONLY, and must be received by Tecumseh or a Tecumseh Authorized Service Outlet within 30 days from the date of sale to the original purchaser.

#### **B. Products And Items Not Warranted**

- 1. Alterations or Modifications of Power Train Components.
- 2. Accidents, Normal Maintenance, Failure to follow the Original Equipment Manufacturer's Manual.

This warranty covers only parts of new Power Train Components which are found upon examination to be defective in material or workmanship as delivered to the original purchaser. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, failure to follow the instructions contained in an Instruction Manual for the operation of the Power Train Component and parts. The cost of normal maintenance and replacement of service items which are not defective shall be paid for by the original purchaser.

#### C. Securing Warranty Service

Warranty service can be arranged for by contacting either a Tecumseh Authorized Service Outlet (any Tecumseh Registered Service Dealer, Tecumseh Authorized Service Distributor, or Tecumseh Central Warehouse Distributor) or by contacting Tecumseh, c/o Service Manager, Engine and Transmission Group Service Division, 900 North Street, Grafton, Wisconsin 53024. Warranty service can only be performed by a Tecumseh Authorized Service Outlet or by Tecumseh at its factory in Grafton, Wisconsin. At the time of requesting warranty service, evidence must be presented of the date of sale to the original purchaser. The purchaser shall pay any charges for making service calls and/or for transporting the product to and from the place where the inspection and/or warranty work is performed. The purchaser shall be responsible for any damage or loss incurred in connection with the transportation of Power Train Components and/or part(s) of the Power Train Components submitted for inspection and/or warranty work.

#### D. Limitation of Damages and Implied Warranties

The foregoing EXPRESSED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES. Neither Tecumseh nor any of its affiliates makes any warranties, representations or promises, written or oral, as to the quality of the Power Train Component or any of its parts, other than as set forth herein.

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#### E. No Dealer Warranty

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