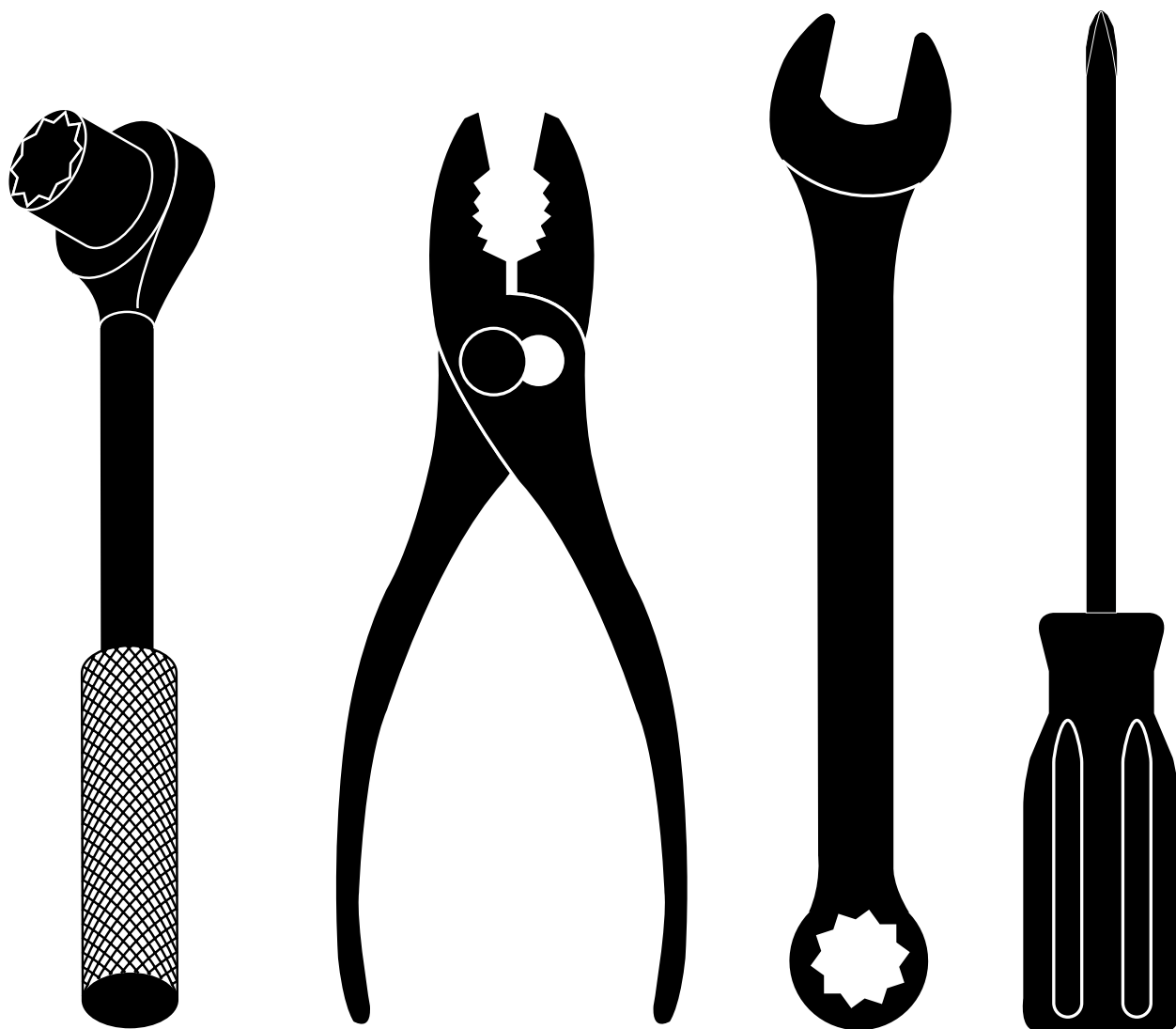




REPAIR PARTS MANUAL

MODEL NO. RE18H107RBK (96061003800)
Lawn Tractor

Rally

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

- Product - “Tractor”
- Model Number - “RE18H107RBK” (96061003800)
- Part Number
- Part Description

TABLE OF CONTENTS

SCHEMATIC 3

ELECTRICAL.....4-5

CHASSIS.....6-7

DRIVE.....8-9

STEERING10-11

SEAT 12

DECALS..... 13

ENGINE.....14-15

MOWER DECK16-17

MOWER LIFT..... 18

BAGGER 19

**TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
SCHEMATIC**



**TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
ELECTRICAL**



REPAIR PARTS

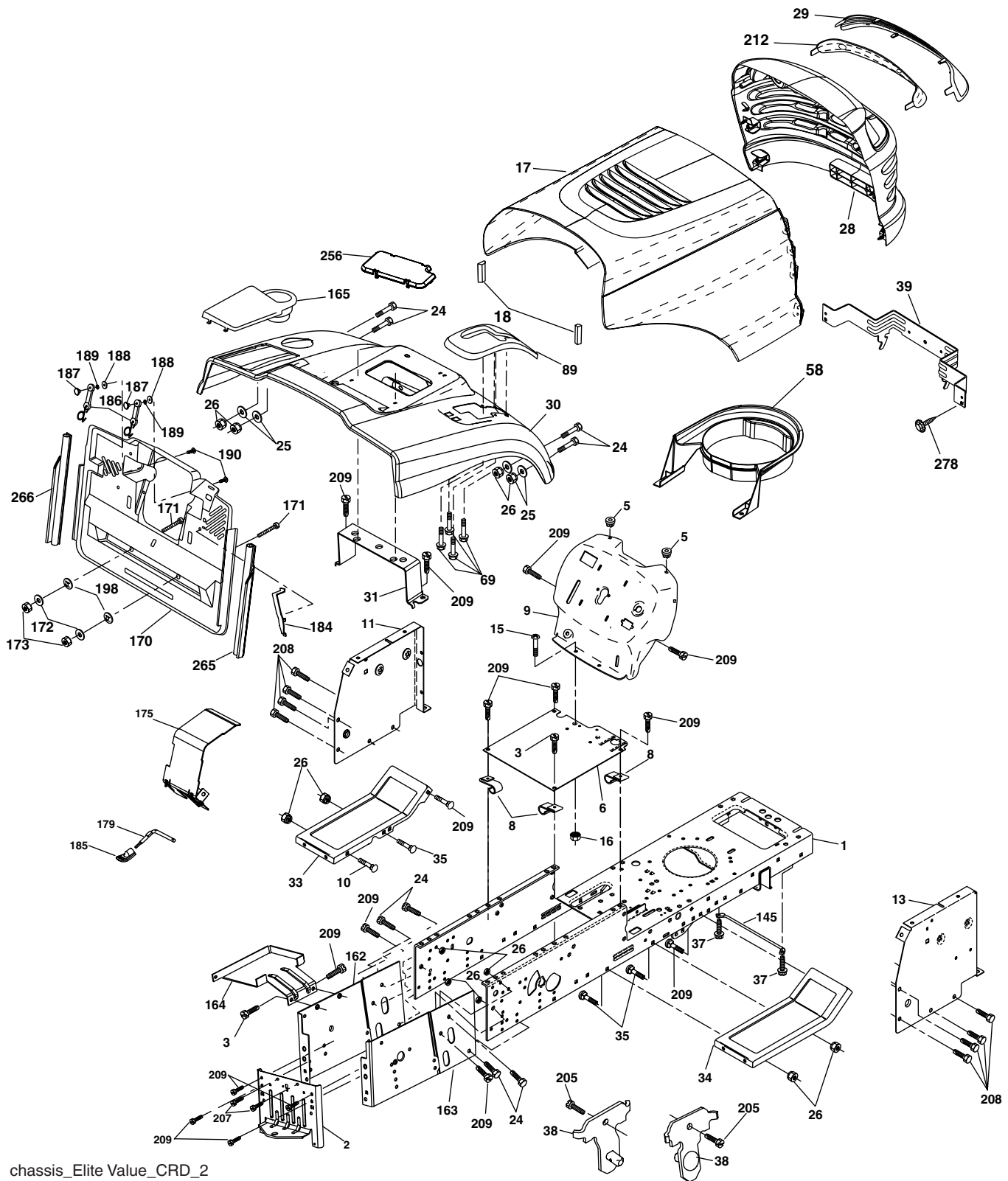
TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 14 49-27	Battery
2	874 76 04-12	Bolt Hex Hd 1/4-20 unc x 3/4
16	532 17 61-38	Switch Interlock
21	532 18 37-59	Harness Asm Light W/4152J
22	532 00 41-52	Bulb Light #1156
24	532 12 47-80	Cable Starter 6 Ga. 11" Red
25	532 16 59-87	Cable Battery Crd 56" Red
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 12 77-25	Cable Ground 6 Ga. 18" Black
29	532 12 13-05	Switch Plunger NC Gray
30	532 17 55-66	Switch Ignition
33	532 14 04-01	Key Ign
40	532 18 80-35	Harness Ign
41	871 11 04-08	Bolt Flk Fin Hex 1/4-20 unc x 1/2
42	532 13 15-63	Cover Terminal Red
43	532 17 88-61	Solenoid
48	532 14 08-44	Adapter Ammeter Rectangular
50	532 17 46-51	Switch PTO
51	532 14 04-05	Ring Retainer PTO
58	532 16 94-19	Buzzer Crd
59	532 18 03-79	Switch FBI CRD
66	817 49 06-08	Screw Thdrol 3/8-16 x 1/2 Ty-Tt
81	532 10 97-48	Relay Asm

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
CHASSIS AND ENCLOSURES



chassis_Elite Value_CRD_2

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
CHASSIS AND ENCLOSURES

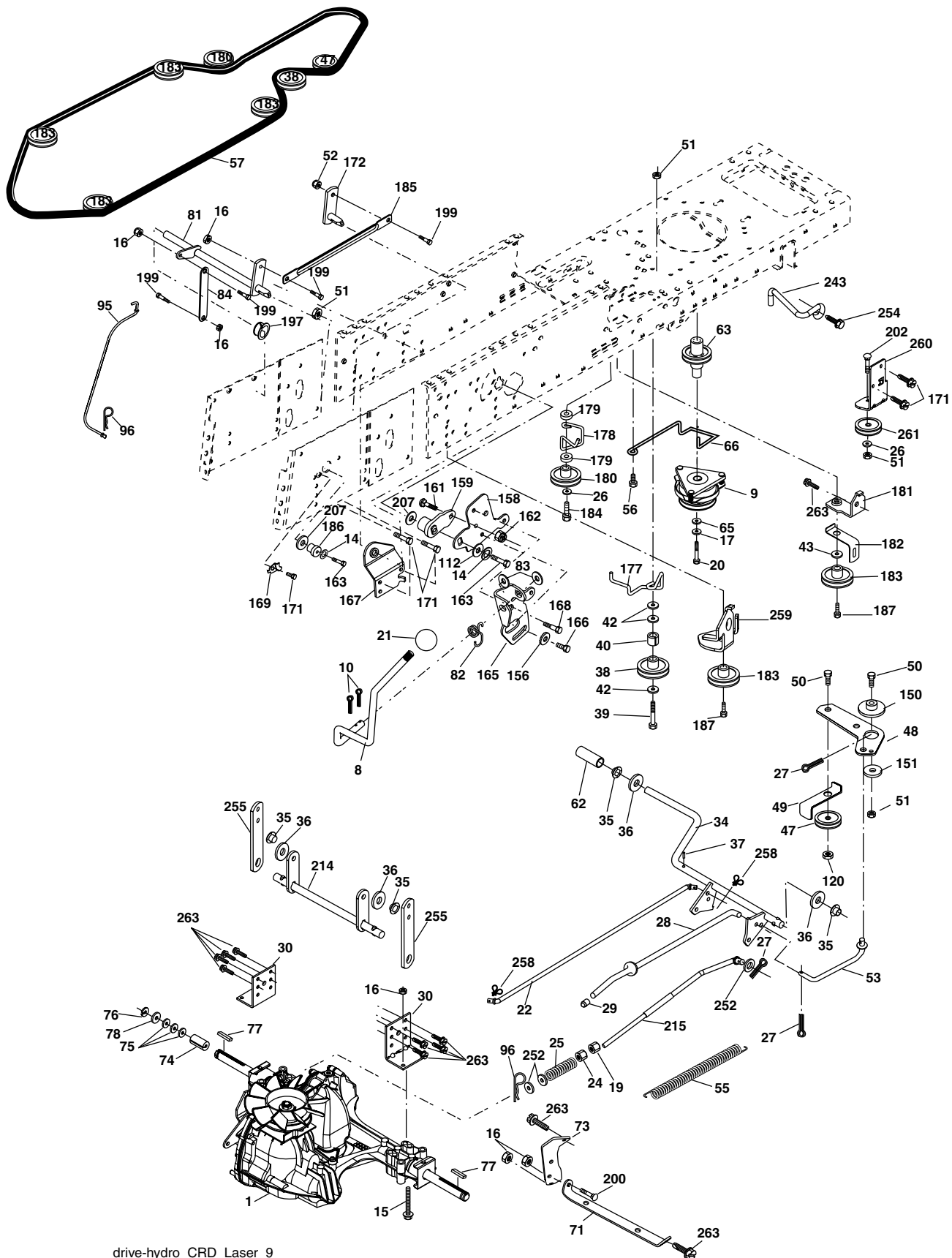
KEY NO.	PART NO.	DESCRIPTION
1	532 17 46-20	Chassis
2	532 18 03-84	Drawbar
3	817 06 06-12	Screw 3/8-16 x 3/4
5	532 15 52-72	Bumper Hood/Dash
6	532 18 44-19	Saddle
8	532 12 64-71	Clip Insulator 13/32 Mtg. Hole
9	532 19 52-52	Dash
10	872 14 06-08	Bolt, Carriage 3/8-16 x 3/4
11	532 17 49-96	Panel, Dash, L.H.
13	532 17 52-55	Panel, Asm. Dash R.H.
15	874 18 05-12	Screw, Machine, Truss Head 5/16-18 unc x 3/4
16	873 51 05-00	Nut
17	532 18 67-07	Hood
18	532 18 49-21	Bumper Hood
24	874 78 06-16	Bolt
25	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
26	873 80 06-00	Nut
28	532 18 35-52	Grille (Include key nos. 29 and 212)
29	532 18 58-46	Lens Grille
30	532 18 13-59	Fender
31	532 16 51-56	Bracket, Fender Support
33	532 18 11-93	Footrest, L.H.
34	532 18 11-94	Footrest, R.H.
35	872 11 06-06	Bolt
37	817 49 05-08	Screw Thdrol 5/16-18 x 1/2 TYT
38	532 18 17-48	Bracket Asm Pivot Mower Rear
39	532 17 47-14	Bracket Pivot Laser LT
58	532 18 44-62	Air Duct
69	532 14 24-32	Screw Hx Wsh Hi-Lo 1/4-1/2
89	532 18 13-60	Console Crd Auto
145	532 15 65-24	Rod Pivot Chassis/Hood

KEY NO.	PART NO.	DESCRIPTION
162	532 18 03-82	Bracket Exten Chassis Lh CRD
163	532 18 03-83	Bracket Exten Chassis Rh CRD
164	532 16 56-05	Support Battery CRD
165	532 18 13-56	Cover Battery
170	532 17 88-62	Backplate CRD
171	872 14 06-20	Bolt Rdhd Sqnk 3/8-16 x 2-1/2 Gr. 5
172	819 13 20-16	Washer 13/32 x 1-1/4 x 16 Ga.
173	873 51 06-00	Nut, Keps Hex 3/8-16 unc
175	532 18 82-03	Door Trap
179	532 18 82-02	Rod Pivot FBI CRD
184	532 17 46-62	Bracket Actuator Bagger CRD
185	532 18 11-01	Knob Rod Brake Parking
186	532 16 07-93	Latch Asm Mulch/Bagger
187	532 12 50-04	Nut Weld
188	819 06 12-16	Washer #10
189	810 07 10-00	Washer Lock #10
190	871 08 10-10	Screw Pan Hd Phillip 10-24 x 5/8
198	532 16 89-37	Nut, Push
205	817 49 06-08	Screw Thdrol 3/8-16 x 1/2
207	817 67 05-08	Screw Thdrol 5/16-18 x 1/2
208	817 67 06-08	Screw Thdrol 3/8-16 x 1/2
209	817 00 06-12	Screw Hex Wsh Thdrol 3/8-16
212	532 18 35-50	Insert Lens Refl.
256	532 18 13-61	Cover Fender Rack
265	532 18 57-04	Seal Side RH Bagger
266	532 18 57-03	Seal Side LH Bagger
278	532 19 16-11	Screw 10 x 3/4 Single Lead-Hex
--	532 00 54-79	Plug, Button
--	532 19 39-35	Plug Switch Light

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
DRIVE



drive-hydro_CRD_Laser_9

REPAIR PARTS

**TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
DRIVE**

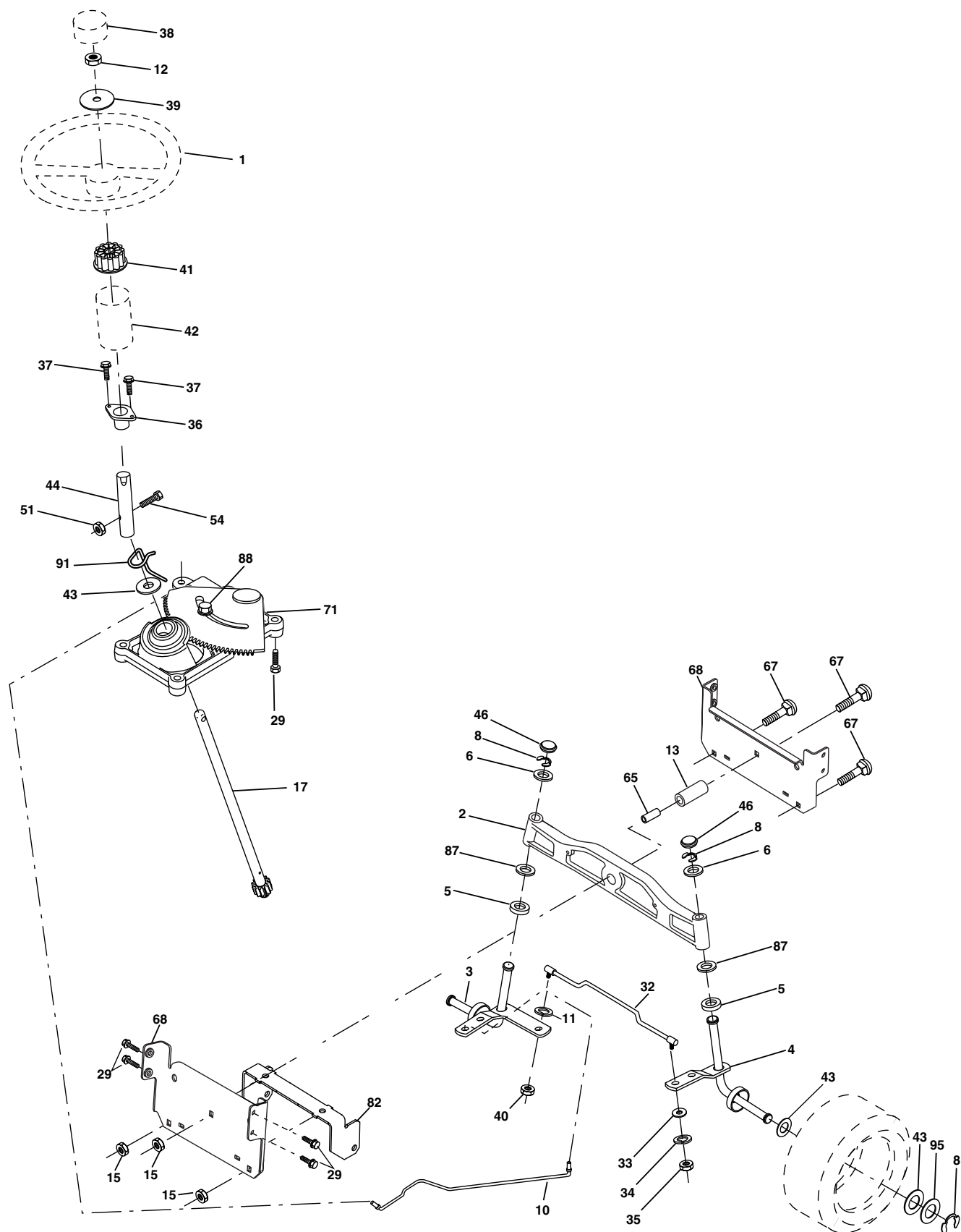
KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle Hydro Gear 321-0510 (Order parts from transaxle manufacturer)
8	532 16 56-19	Rod, Shift Fender Adjust Lt
9	532 18 02-20	Clutch Asm
10	876 02 04-16	Pin, Cotter 1/8 x 1
14	810 04 04-00	Washer, Lock Hvy Helical
15	874 49 05-44	Bolt Hex FGHD 5/16-18 x Gr. 5
16	873 80 05-00	Nut, Lock Hex w/Ins 5/16-18 unc
17	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250
19	873 80 06-00	Nut Lock Hex W/Ins 3/8-16 unc
20	532 17 39-37	Bolt Hex 7/16-20 x 4 x Gr. 5
21	532 13 05-64	Knob
22	532 17 56-07	Rod, Brake
24	873 35 06-00	Nut
25	532 19 20-36	Spring, Rod, Brake
26	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
27	876 02 04-12	Pin, Cotter 1/8 x 3/4
28	532 17 57-65	Rod, Parking Brake
29	532 07 16-73	Cap, Parking Brake
30	532 16 95-92	Bracket, Mfg. Transaxle
34	532 17 55-78	Shaft, Asm Pedal Foot CRD
35	532 12 01-83	Bearing, Nylon
36	819 21 16-16	Washer 21/32 x 1 x 16 Ga.
37	532 12 49-63	Pin, Roll 3/16 x 1"
38	532 16 59-36	Pulley Flat Composite 3.06"
39	874 76 06-44	Bolt Fin Hex 3/8-16 unc x 2-3/4
40	532 12 49-65	Spacer, Split 395 x 59 Bzp
42	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
43	819 11 10-12	Washer 11/32 x 5/8 x 12 Ga.
47	532 12 77-83	Pulley, Idler, V Groove Plstic
48	532 15 44-07	Bellcrank Clutch Grnd Drv
49	532 12 32-05	Retainer, Belt Style Spring
50	872 11 06-12	Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5
51	873 68 06-00	Nut, Crownlock 3/8-16 unc
52	873 68 05-00	Nut, Crownlock 5/16-18
53	532 10 57-10	Link, Clutch 7.66
55	532 10 57-09	Spring, Return, Clutch
56	817 06 06-20	Screw 3/8-16 x 1-1/4
57	532 17 01-40	V-Belt Kev 112" 0650 CRD
62	532 12 48-72	Cover, Pedal
63	532 18 03-97	Pulley Engine
65	810 04 07-00	Washer
66	532 15 47-78	Keeper, Belt Engine F-Proof
71	532 16 91-82	Strap, Torque, Rh
73	532 16 91-83	Strap, Torque, Lh
74	532 13 70-57	Spacer, Split
75	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
76	812 00 00-01	Ring, E
77	532 12 35-83	Key, Square
78	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
81	532 17 00-06	Asm, Shaft
82	532 16 57-11	Spring, Torsion
83	819 17 12-16	Washer 17/32 x 3/4 x 16 Ga.
84	532 17 00-07	Link, Transaxle

KEY NO.	PART NO.	DESCRIPTION
95	532 17 00-15	Control Asm Bypass Hydro
96	532 12 47-80	Spring, Retainer 1"
112	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.
120	873 90 06-00	Nut Lock Flg. 3/8-16 unc
150	532 16 58-50	Bushing, Bellcrank Grnd Dr
151	819 13 32-10	Washer 13/32 x 2 x 10 Ga.
156	532 16 60-02	Washer Srrted 5/16 ID x 1.125
158	532 16 55-89	Bracket Shift Mount
159	532 18 39-00	Hub Tapered Flange Shift Lt
161	872 14 04-06	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
162	873 68 04-00	Nut Crownlock 1/4-20 unc
163	874 78 04-16	Bolt Hex Fin 1/4-20 unc x 1 Gr. 5
165	532 16 56-23	Bracket Pivot Lever
166	817 49 05-10	Screw 5/16-18 x 5/8
167	532 16 55-88	Bracket Support Shift CRD
168	532 16 54-92	Bolt Shoulder 5/16-18 x .561
169	532 16 55-80	Plate Fastening Lt
171	817 49 06-08	Screw Thdrol 3/8-16 x 1/2 Ty-Tt
172	532 17 02-71	Shaft Asm Shifter Frt CRD
177	532 16 59-32	Keeper Flat Idler 3.06" CRD
178	532 16 59-33	Keeper Belt Idler 1.88" CRD
179	532 12 09-58	Washer Sintered
180	532 16 56-30	Pulley, Idler, Flat 1.88"CRD
181	532 18 02-11	Bracket Idler Ground Drive CRD
182	532 18 26-82	Keeper Belt 2.5" Od V-Idler CRD
183	532 18 60-07	Pulley V-Idler 2.50" Od CRD
184	817 49 06-44	Screw Hexwsh Thdrol 3/8-16 x 2-3/4
185	532 17 00-08	Link Shift
186	532 16 56-14	Hub Tapered Round CRD
187	817 58 05-20	Screw Thdrol 5/16-18 x 1.25
197	532 16 96-13	Nyliner Snap-In 5/8
199	532 16 96-12	Bolt Shoulder 5/16-18 unc
200	872 14 05-08	Bolt RDHD SQNK 5/16-18 x 1
202	872 11 06-14	Bolt 3/8-16 x 1-3/4 x Gr. 5
207	532 16 98-45	Washer Nylon Rear
214	532 17 56-09	Shaft Asm. Brake
215	532 17 56-52	Rod Brake Hydro
243	532 19 07-36	Bracket Anti-Rotation
252	819 13 16-16	Washer 13/32 x 1 x 16 Ga.
254	817 00 06-16	Screw 3/8-16 x 1
255	532 17 56-08	Brace Shaft Brake Mtg.
258	532 17 80-62	Clip Retainer
259	532 18 02-12	Bracket Pulley
260	532 18 17-81	Bracket Idler Chassis
261	532 13 14-94	Pulley idler Flat
263	817 00 06-12	Screw 3/8-16 x 3/4 Blk

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
STEERING ASSEMBLY



steering_pl.it_29

REPAIR PARTS

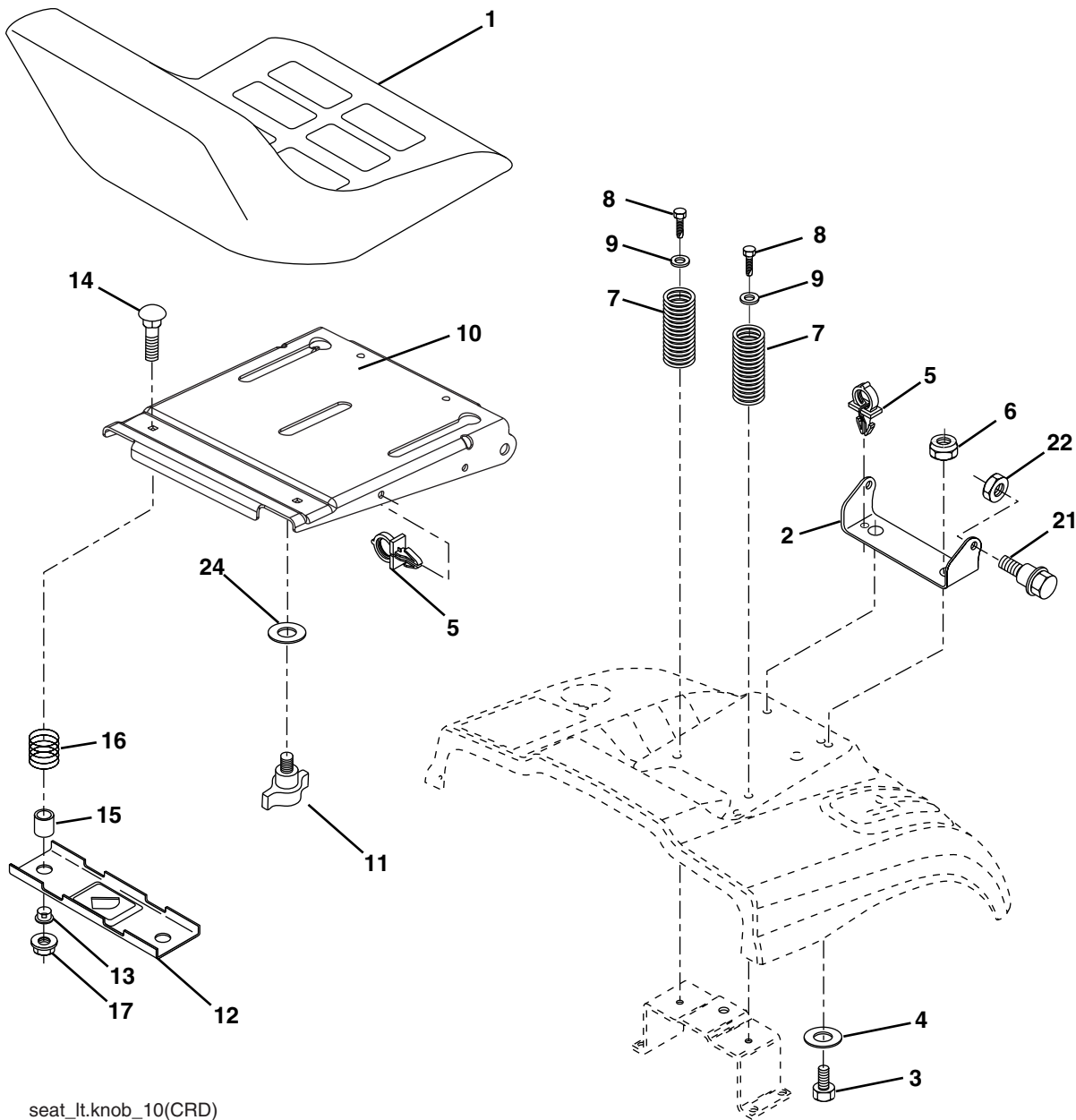
TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 19 45-95	Steering Wheel
2	532 18 47-06	Front Axle Assembly
3	532 16 98-40	Spindle Assembly, L.H.
4	532 16 98-39	Spindle Assembly, R.H.
5	532 12 49-31	Bearing, Race, Thrust, Hardened
6	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip
10	532 17 51-21	Link, Drag
11	810 04 06-00	Washer, Lock
12	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
13	532 13 65-18	Spacer Axle
15	532 14 52-12	Nut Hex Flange Lock
17	532 18 06-41	Shaft Assembly, Steering
29	817 00 06-12	Screw 3/8-16 x 3/4
32	532 17 18-88	Rod, Tie
33	819 11 12-16	Washer 11/32 x 3/4 x 16 Ga.
34	810 04 05-00	Washer Lock Hvy Hlcl Spr 5/16
35	873 54 05-00	Crownlock Nut 5/16-24 unf
36	532 15 50-99	Bushing, Steering
37	532 15 29-27	Screw TT #10-32 x 5 x 3/8 Flange
38	532 19 46-03	Cap Wheel Steering
39	819 18 38-12	Washer 9/16 ID x 2 3/8 OD 12 G ZIN
40	873 54 06-00	Nut Crownlock 3/8-24
41	532 18 67-37	Adaptor, Steering Wheel
42	532 16 96-33	Boot, Steering Dash P/L Mtl
43	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
44	532 18 06-40	Extension Steering
46	532 12 12-32	Cap, Spindle
51	873 54 04-00	Nut Crownlock 1/4-28
54	871 13 04-20	Bolt Hex 1/4-28 unf x 1-1/4
65	532 16 03-67	Spacer Axle
67	872 11 06-18	Bolt Rdhd Sq 3/8-16 x 2-1/4
68	532 16 98-27	Brace Axle
71	532 17 51-46	Steering Asm.
82	532 16 98-35	Bracket Susp. Chassis Front
87	532 17 39-66	Washer Flat .781 x 1-1/2 x .14
88	532 17 51-18	Bolt Shoulder 7/16-20 unc
91	532 17 55-53	Clip Steering
95	532 18 89-67	Washer Harden .793 x 1.637 x 060

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
SEAT ASSEMBLY



seat_lt.knob_10(CRD)

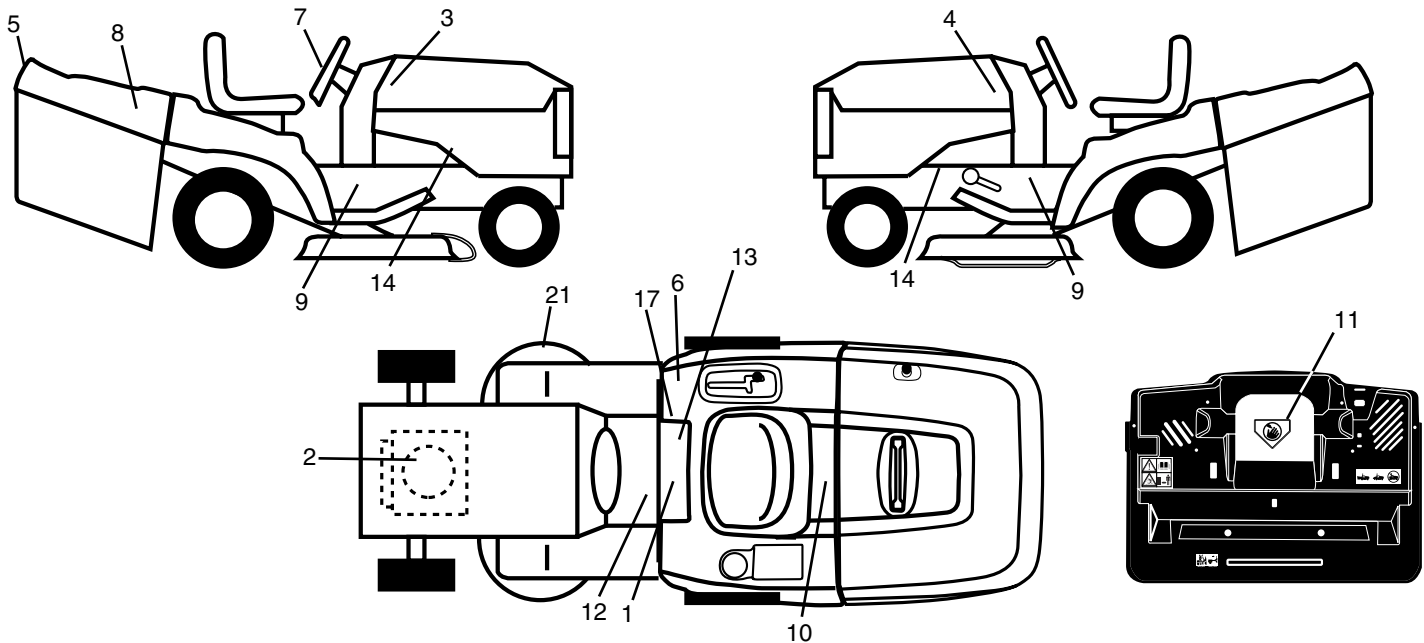
KEY NO.	PART NO.	DESCRIPTION
1	532 18 87-04	Seat
2	532 18 01-66	Bracket Pnt Pivot Seat (blk)
3	871 11 06-16	Bolt Fin Hex 3/8-16 x 1
4	819 13 16-10	Washer Flat 13/32 x 1 x 10 Ga.
5	532 14 50-06	Clip Push In Hinged
6	873 80 06-00	Nut Lock Hex W/Ins 3/8-16
7	532 12 41-81	Spring Seat Cprsn 2 250 Blk Zi
8	817 00 06-16	Screw 3/8-16 x 1.5
9	819 13 16-14	Washer 13/32 x 1 x 14 Ga
10	532 18 01-86	Pan Pnt Seat (blk)
11	532 16 63-69	Knob Seat
12	532 12 12-46	Bracket Pnt Mounting Switch

KEY NO.	PART NO.	DESCRIPTION
13	532 12 12-48	Bushing Snap Blk Nyl 50 Id
14	872 05 04-12	Bolt Rdhd Sht Nk 1/4-20 x 1-1/2
15	532 13 43-00	Spacer Split
16	532 12 12-50	Spring Cprsn
17	532 12 39-76	Nut Lock 1/4 Lge Flg Gr. 5 Zinc
21	532 17 18-52	Bolt Shoulder 5/16-18 unc-2A
22	873 80 05-00	Nut Hex Lock w/Ins 5/16-18
24	819 17 19-12	Washer 17/32 x 1-3/16 x 12 Ga.

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

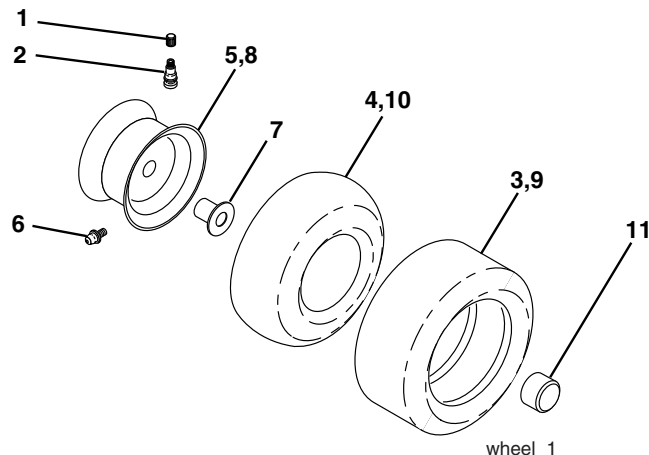
TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532 14 54-98	Decal Read Owner's Manual Sym
2	532 18 95-25	Decal Hp Engine
3	532 18 76-20	Decal Hood Rh
4	532 18 76-21	Decal Hood Lh
5	532 18 11-46	Decal Fender
6	532 18 04-32	Decal 100 DBA
7	532 18 66-60	Decal Ins Strg Whl
8	532 18 26-21	Decal Bagger
9	532 18 96-94	Decal Chassis Hydro
10	532 14 50-05	Decal Bat Dan/Poi P/L Sym Wpn
11	532 18 21-66	Decal Mower Cut Finger CE
12	532 15 97-37	Decal Brake/Clutch Symbol Lt

KEY NO.	PART NO.	DESCRIPTION
13	532 16 69-60	Decal Bypass
14	532 15 97-36	Decal Chassis Hot Muffler
17	532 14 08-37	Decal Saddle Brake Parking
21	532 16 62-86	Decal Deck Sch 92 CRD
--	532 13 83-11	Decal Lift Handle
--	532 18 04-35	Decal, Plate Rear
--	532 18 10-91	Ftrest Pad LH
--	532 18 10-90	Ftrest Pad RH
--	532 19 33-57	Manual Operator's (Euro)
--	532 19 33-58	Manual Operator's (Scan)
--	532 19 53-10	Manual Parts

WHEELS & TIRES

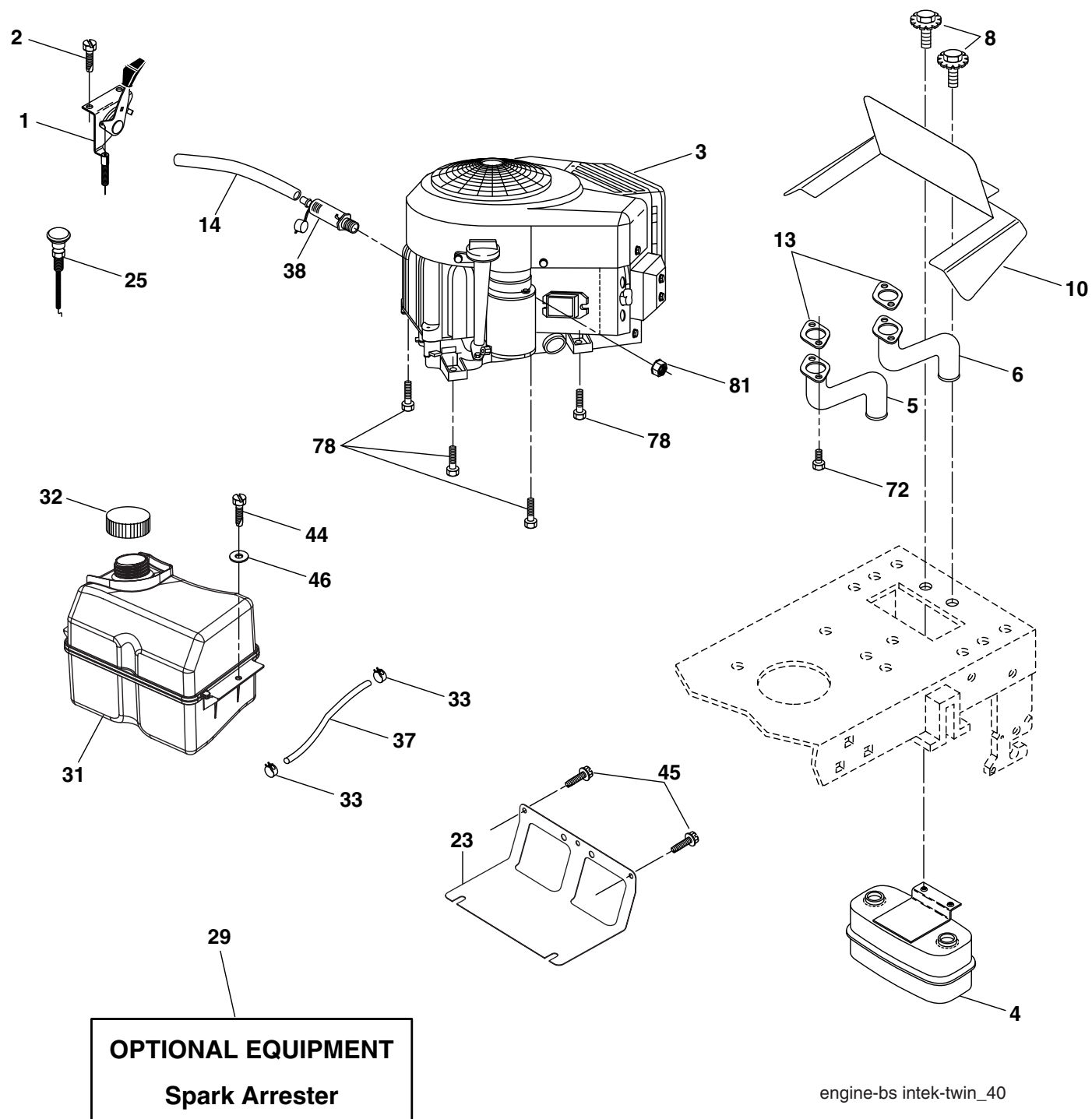


KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Value Tire
2	532 06 51-39	Stem Value
3	532 10 62-22	Tire F Ts 15 x 6 0 - 6 Service
4	532 05 99-04	Tube Inner Front #35060
5	532 18 33-37	Rim Asm 6" front Service
6	532 12 49-57	Fitting Grease
7	532 12 49-59	Bearing Flange
8	532 18 33-38	Rim Asm 8" rear Service
9	532 13 84-68	Tire R Ts 20 x 8-8 C.Service
10	532 12 49-26	Tube Rear 9 5 x 8 Service
11	532 17 50-39	Cap Axle Blk 1 50 x 1 00
--	532 14 43-34	Sealant, Tire (10 oz. tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
ENGINE



REPAIR PARTS

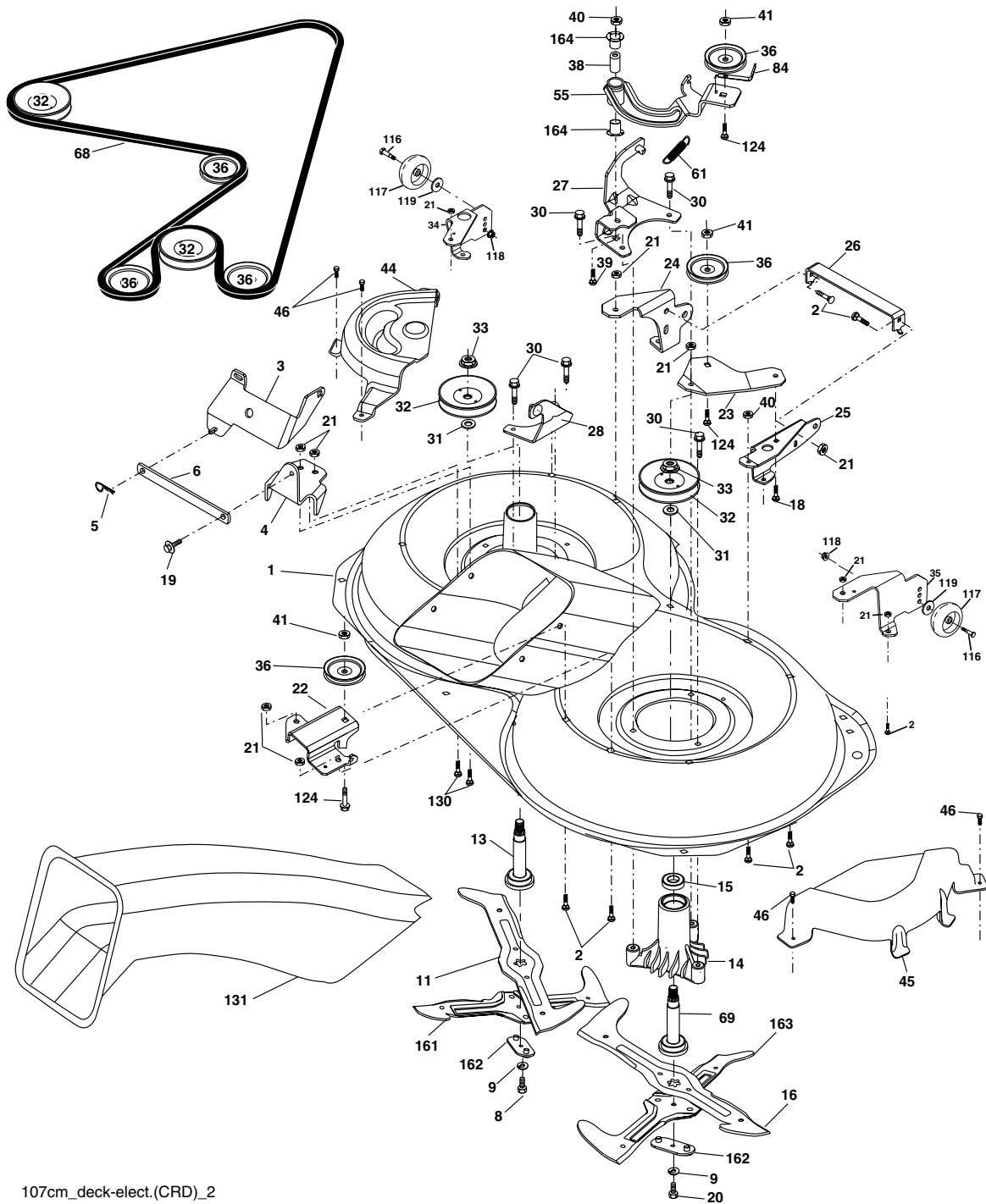
TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	532 17 07-71	Control Throt/Flag
2	817 72 04-08	Screw Hex Thd Cut 1/4-20 x 1/2
3	-----	Engine B&S Model 407577 (Order parts from engine manufacturer)
4	532 14 97-23	Muffler
5	532 16 05-89	Exhaust Tube RH
6	532 15 99-55	Exhaust Tube LH
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	532 16 27-97	Shield Browning B&S Intex
13	532 16 53-91	Gasket Muffler
14	532 14 84-56	Tube Drain Oil Easy
23	532 16 98-37	Shield Brn/Dbr Guard
25	532 19 17-17	Control Choke
29	532 13 71-80	Kit Spark Arrestor (Flat Scrn)
31	532 18 55-34	Tank Fuel
32	532 14 05-27	Cap Asm Fuel W/sym Vented
33	532 12 34-87	Clamp Hose Blk
37	532 13 70-40	Line Fuel
38	532 18 16-54	Plug Drain Oil Easy
44	817 67 04-12	Screw Hexwsh thdrol 1/4-20 x 3/4
45	817 00 06-12	Screw Hexwsh Thdr 3/8-16 x 3/4
46	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
72	532 18 39-06	Screw Socket Head 5/16-18 x 1
78	817 06 06-24	Screw 3/8-16 x 1-1/2
81	873 51 04-00	Nut Keps Hex 1/4-20 unc

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
MOWER



107cm_deck-elect.(CRD)_2

REPAIR PARTS

**TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
MOWER**

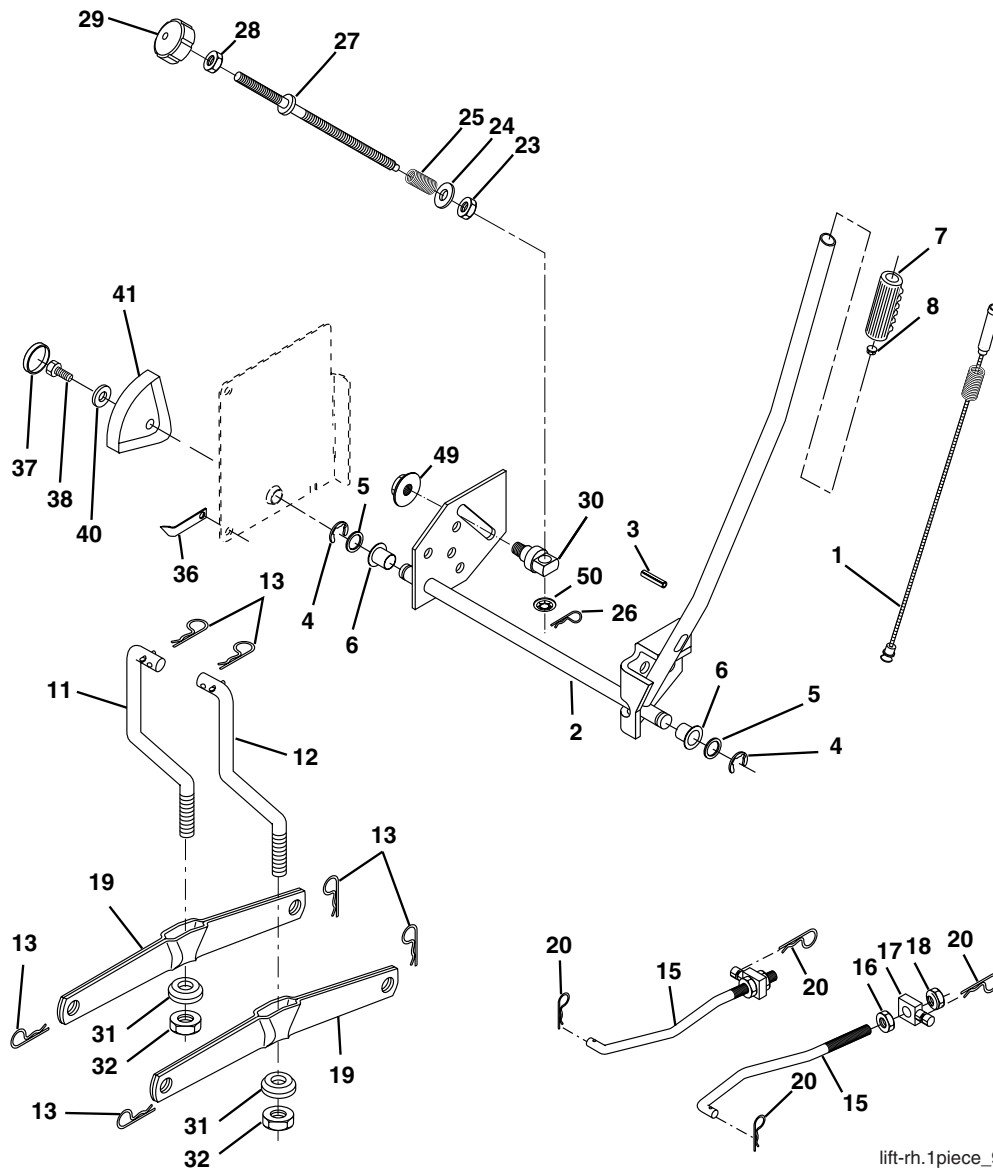
KEY NO.	PART NO.	DESCRIPTION
1	532 16 91-60	Housing Asm. Mower
2	872 14 05-06	Bolt Rdhd Sqnk 5/16-18 Unc x 3/4
3	532 16 55-69	Bracket Asm. S-Bar Chass
4	532 16 91-67	Bracket Bar Sway Deck
5	532 12 46-70	Retainer Spring
6	532 16 55-57	Bar Sway
8	532 18 17-12	Bolt 3/8-24 x 1.25 Gr. 8 Patched
9	810 03 06-00	Washer Lock Hvy 3/8 Unplated
11	532 18 05-83	Blade 3-1 Lh
13	532 13 76-45	Shaft Asm. W/Lower Bearing
14	532 12 87-74	Housing Mandrel Vented (Machd)
15	532 11 04-85	Bearing Ball Mandrel
16	532 18 05-84	Blade 3-1 Rh
18	872 11 06-06	Bolt Rdhd Sht Sqnk 3/8-16 x 3/4
19	532 13 28-27	Bolt Shoulder 5/16-18 Thd Form
20	532 18 17-13	Bolt 3/8-24 x 1.25 Gr. 8 Ptch Lhthd
21	873 68 05-00	Nut Crown Lock 5/16-18
22	532 16 91-65	Bracket Idler Sprt RR
23	532 16 91-66	Bracket Idler Sprt RF
24	532 16 91-70	Bracket Suspension LF
25	532 16 91-71	Bracket Suspension RF
26	532 16 52-37	Brace Support Susp Frt
27	532 16 91-72	Bracket Asm. Susp RR
28	532 16 91-68	Bracket Asm. Susp LR
30	532 17 39-84	Screw Thd Rolling
31	532 18 76-90	Washer Spacer
32	532 17 57-07	Mandrel Pulleys
33	532 17 83-42	Nut Flg Top Lock
34	532 17 95-09	Bracket Gauge Wheel Lf
35	532 17 62-92	Bracket Gauge Wheel Rf
36	532 14 67-63	Pulley Idler V-Groove Dim 4.25
38	532 16 98-51	Spacer Hub Arm Idler

KEY NO.	PART NO.	DESCRIPTION
39	872 11 06-22	Bolt Rdhd 3/8-16 unc x 2-3/4 Gr. 5
41	873 90 06-00	Nut Lock Flg 3/8-16 unc
40	873 68 06-00	Nut Crownlock 3/8-16 Unc
44	532 17 55-38	Cover Mandrel Lh
45	532 17 55-39	Cover Mandrel Rh
46	532 13 77-29	Screw Thd Roll 1/4-20 x 5/8
55	532 16 98-49	Arm Idler
61	532 17 51-59	Spring Tension Belt
68	532 16 91-78	Hex-Belt
69	532 16 54-82	Shaft Asm W/Lwr Brg Rh Thd CRD
84	532 15 60-85	Keeper Belt Idler
116	532 18 42-19	Bolt Shoulder
117	532 17 48-73	Wheel Gage Donut Wide
118	873 93 06-00	Nut Centerlock 3/8-16 Unc
119	819 12 14-14	Washer 3/8 x 7/8 x 14 Ga.
124	872 11 06-12	Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5
130	872 11 05-06	Bolt Rdhdsqnk 5/16-18 unc x 3/4
131	532 16 56-61	Chute Bagger CRD 92cm
161	532 18 04-24	Blade Cross LH
162	532 18 08-78	Adapter
163	532 18 04-25	Blade Cross RH
164	532 12 49-37	Bearing Col. Strg.
--	532 18 18-57	Mandrel Asm Service
--	532 18 18-58	Mandrel Asm CRD Lh Threads SVC
--	532 18 17-70	Replacement Mower Complete (Std. Deck - Order separately gauge wheel components key nos. 116- 119)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
MOWER LIFT



lift-rh.1piece_9

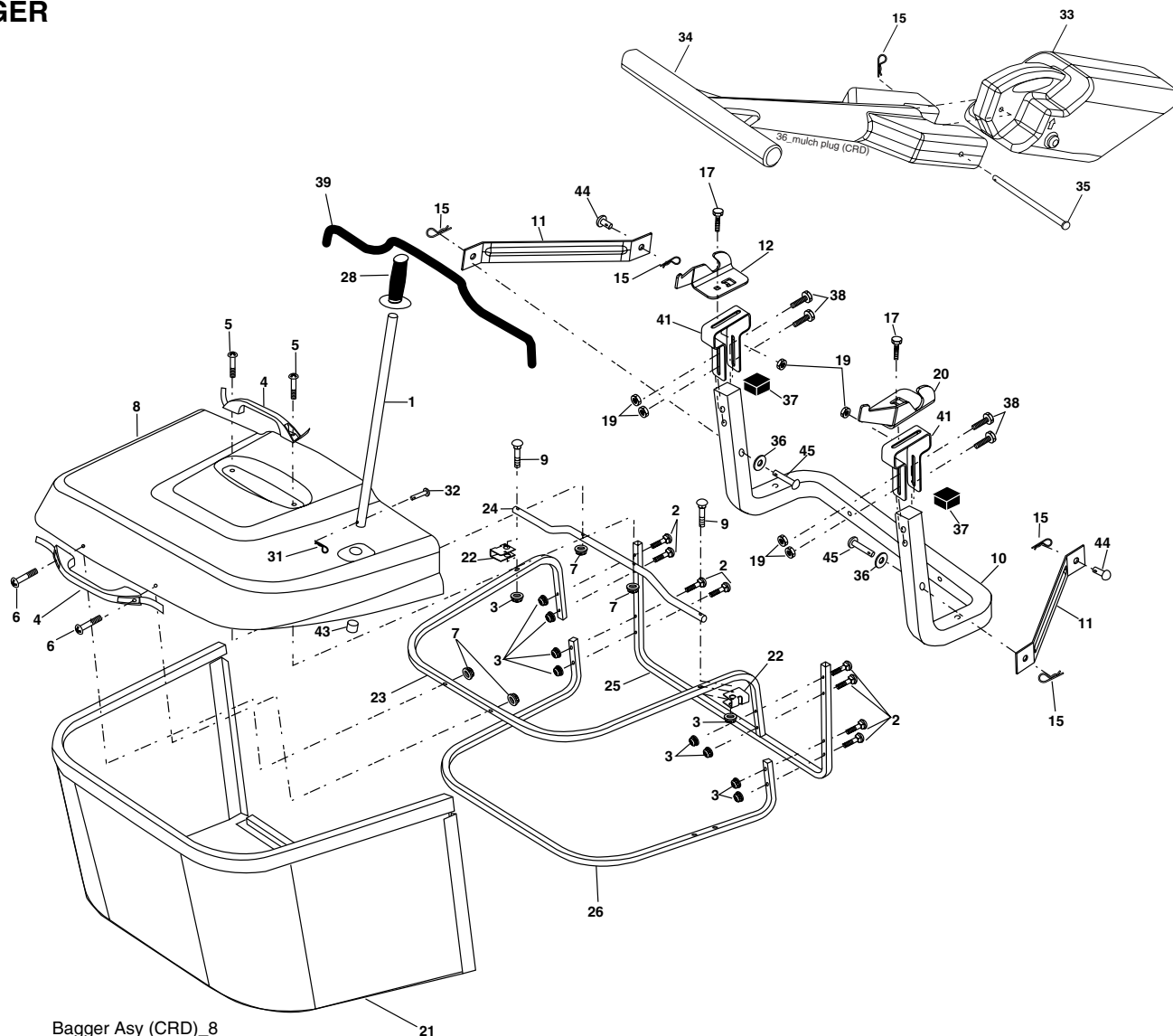
KEY NO.	PART NO.	DESCRIPTION
1	532 15 94-61	Washer Asm Inner Spring W/ Plunger
2	532 15 94-76	Shaft Asm. Lift
3	532 18 88-22	Pin Groove
4	812 00 00-02	E Ring #5133-62
5	819 21 16-21	Washer 21/32 x 1 x 21 Ga.
6	532 12 01-83	Bearing Nylon
7	532 12 56-31	Grip Handle Fluted
8	532 12 45-26	Button Plunger Black
11	532 16 58-29	Link Asm Lift L.H.
12	532 16 58-31	Link Asm Lift R.H.
13	532 12 46-70	Retainer Spring
15	532 17 32-88	Link Front
16	873 35 08-00	Nut Jam Hex 1/2-13 unc
17	532 17 56-89	Trunnion Blk Zinc
18	873 80 08-00	Nut Lock W/Wsh 1/2-13 unc
19	532 13 98-68	Arm Suspension Mower
20	532 16 35-52	Retainer Spring

KEY NO.	PART NO.	DESCRIPTION
23	532 11 08-07	Nut Special
24	819 13 10-16	Washer 13/32 x 5/8 x 16 Ga.
25	532 12 48-74	Spring
26	532 16 94-84	Retainer Clip
27	532 12 69-71	Rod Adj Lift Zinc
28	873 35 06-00	Nut Hex Jam 3/8-16 unc
29	532 13 80-57	Knob Inf 3/8-16 unc Blk w/sym
30	532 15 02-33	Trunnion Infin Height
31	532 16 98-65	Bearing, Pvt. Lift.
32	873 54 06-00	Nut Crownlock 3/8-24
36	532 15 50-97	Pointer Height Indicator
37	532 12 39-35	Plug Hole Blk 1.485/1.515 Dia
38	817 06 05-16	Screw 5/16-18 x 1
40	819 11 24-10	Washer 11/32 x 1-1/2 x 10 Ga.
41	532 12 39-34	Scale Ind Height Blk
49	532 14 52-12	Nut hex Flange Lock
50	532 11 04-52	Nut Push Phos & Oil

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. RE18H107RBK (96061003800), PRODUCT NO. 960 61 00-38
BAGGER



KEY NO.	PART NO.	DESCRIPTION
1	532 16 52-49	Tube Handle Bagger CRD
2	872 14 04-16	Bolt Carriage 1/4-20 x 2.0 Gr.5
3	532 12 39-76	Nut Lock 1/4 Lge Flg Gr. 5 Zinc
4	532 16 99-16	Handle Bagger w/Lvrs Blk CRD
5	874 98 10-24	Screw Pan Head #10-24 x 1.50 Blk
6	874 98 10-32	Screw Pan Hd
7	873 40 10-00	Nut Wiz Lock Hex Serr/Hd 10-24
8	532 18 13-54	Cover Bagger
9	872 14 04-18	Bolt Carriage 1/4-20 x 2.25d x Gr.5
10	532 18 12-82	Tube Support Bagger CRD
11	532 16 57-19	Bracket Support Upper Bag CRD
12	532 18 88-48	Bracket Pivot Lh
15	532 12 46-70	Retainer Spring
17	872 14 05-06	Bolt Rdhd Sht Sqnk 5/16 -18 Unc x 3/4
19	873 90 05-00	Nut Lock Hex Flange 5/16-18
20	532 18 88-47	Bracket Pivot Rh
21	532 18 08-80	Bag Asm CRD
22	532 16 57-81	Bracket Side Bagger CRD
23	532 16 57-82	Tube Upper Bagger CRD
24	532 16 57-83	Tube Pivot Bagger CRD

KEY NO.	PART NO.	DESCRIPTION
25	532 18 01-24	Tube Front Bagger CRD
26	532 16 57-85	Tube Lower Bagger CRD
28	532 16 57-87	Grip Handle
31	532 16 94-84	Retainer Clip
32	532 12 68-75	Rivet Rd Hd Drilled 3/8 Dia
33	532 16 93-80	Plug Mulcher
34	532 16 55-70	Handle Mulcher
35	532 16 55-72	Pin Mulcher
36	819 13 20-16	Washer 13/32 x 1-1/4 x 16 Ga.
37	532 17 54-01	Plug Support Bagger CRD
38	872 01 05-20	Bolt 5/16-18 x 2-1/2
39	532 18 09-85	Seal
41	532 16 96-83	Bracket Pnt Adj Pvt Bagger CRD
42	873 90 05-00	Nut Lock 5/16-18
43	532 17 40-83	Plug Tubing End
44	532 19 33-12	Pin Clevis 3/8 x 11/16
45	532 19 33-13	Pin Clevis 3/8 x 2.00

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

